

Accelerated Development of Materials, The Future Is Here (!)

– Raymundo Arróyave





Accelerated Development of Materials, The Future Is Here (!)

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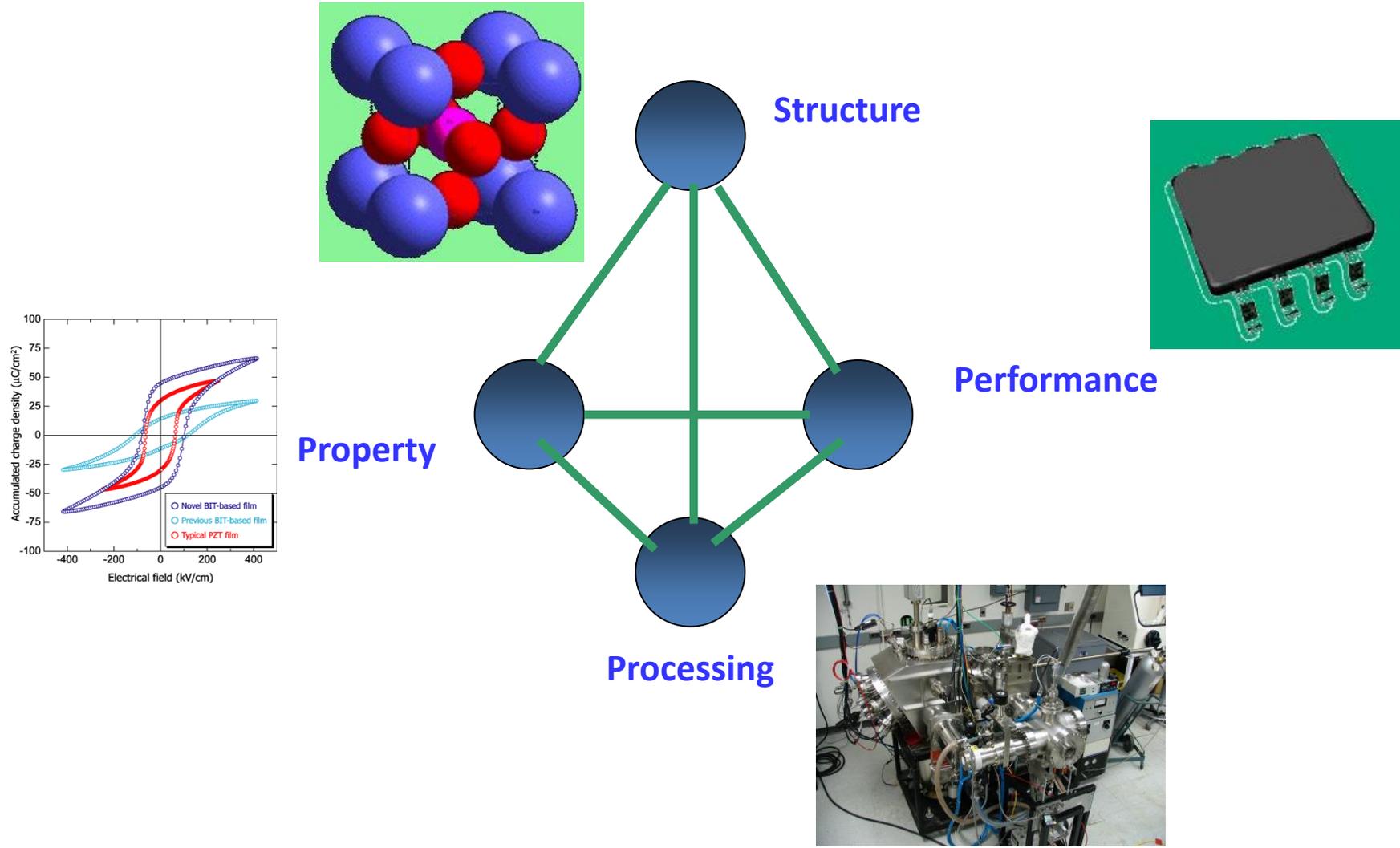


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Materials Science and Engineering



Some Definitions: Materials Science & Engineering





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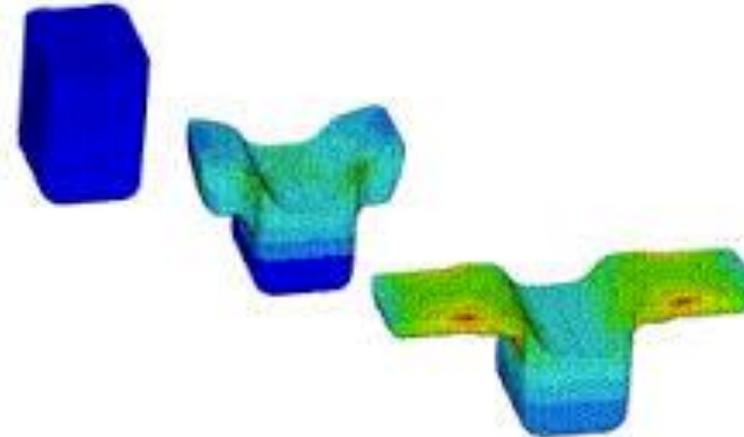
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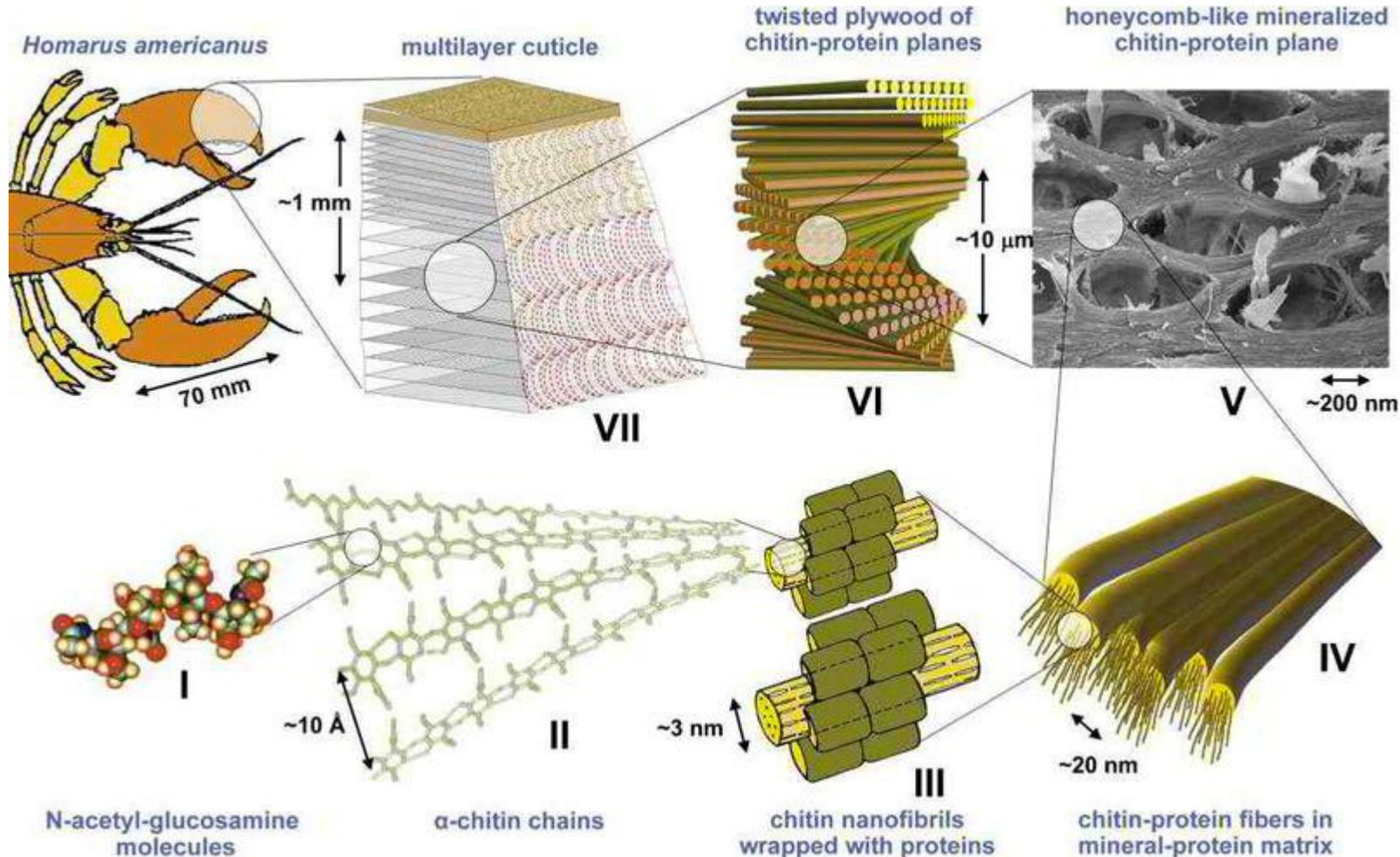


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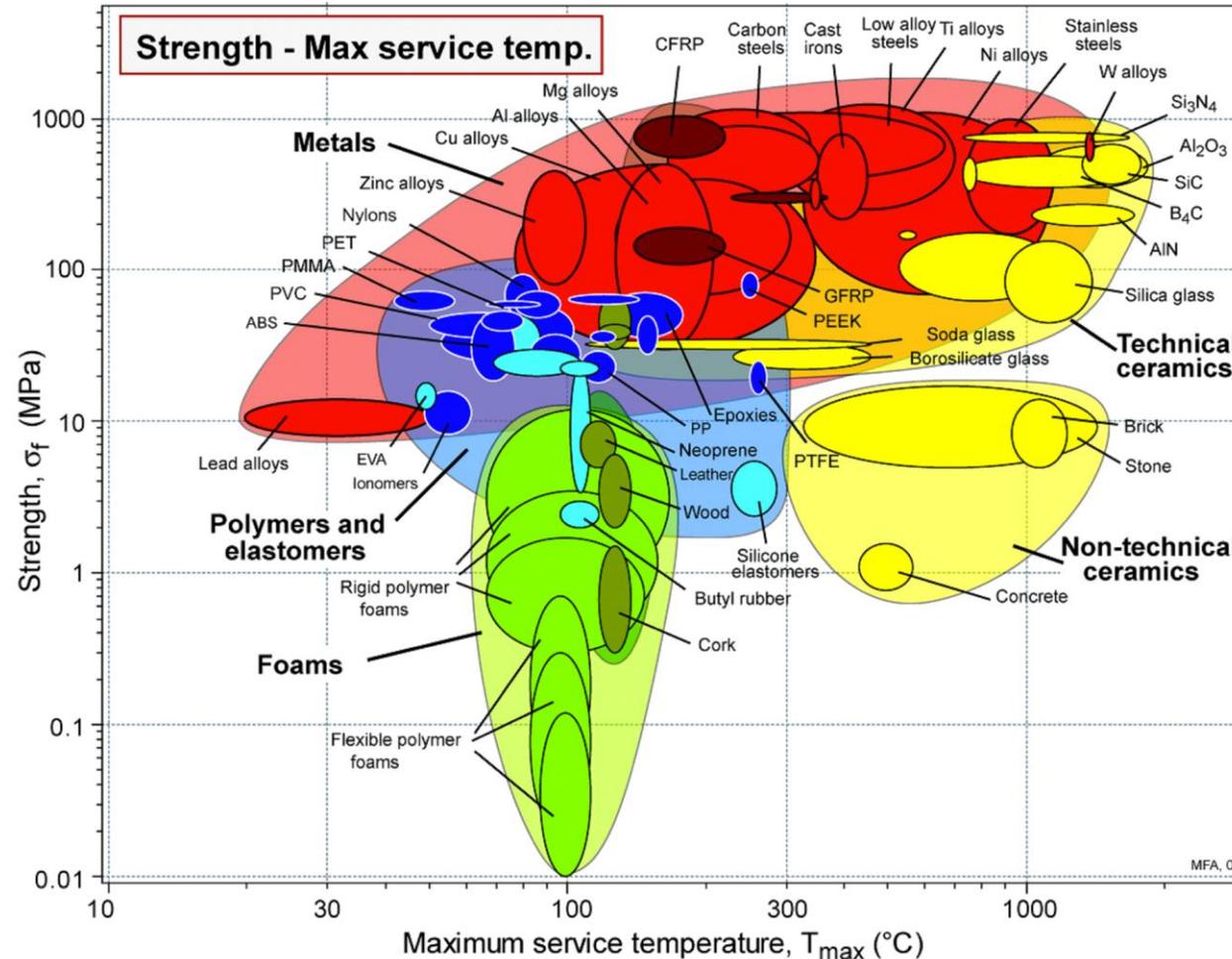
Some Definitions: Processing



Some Definitions: Structure



Some Definitions: Properties/Performance





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Materials Development





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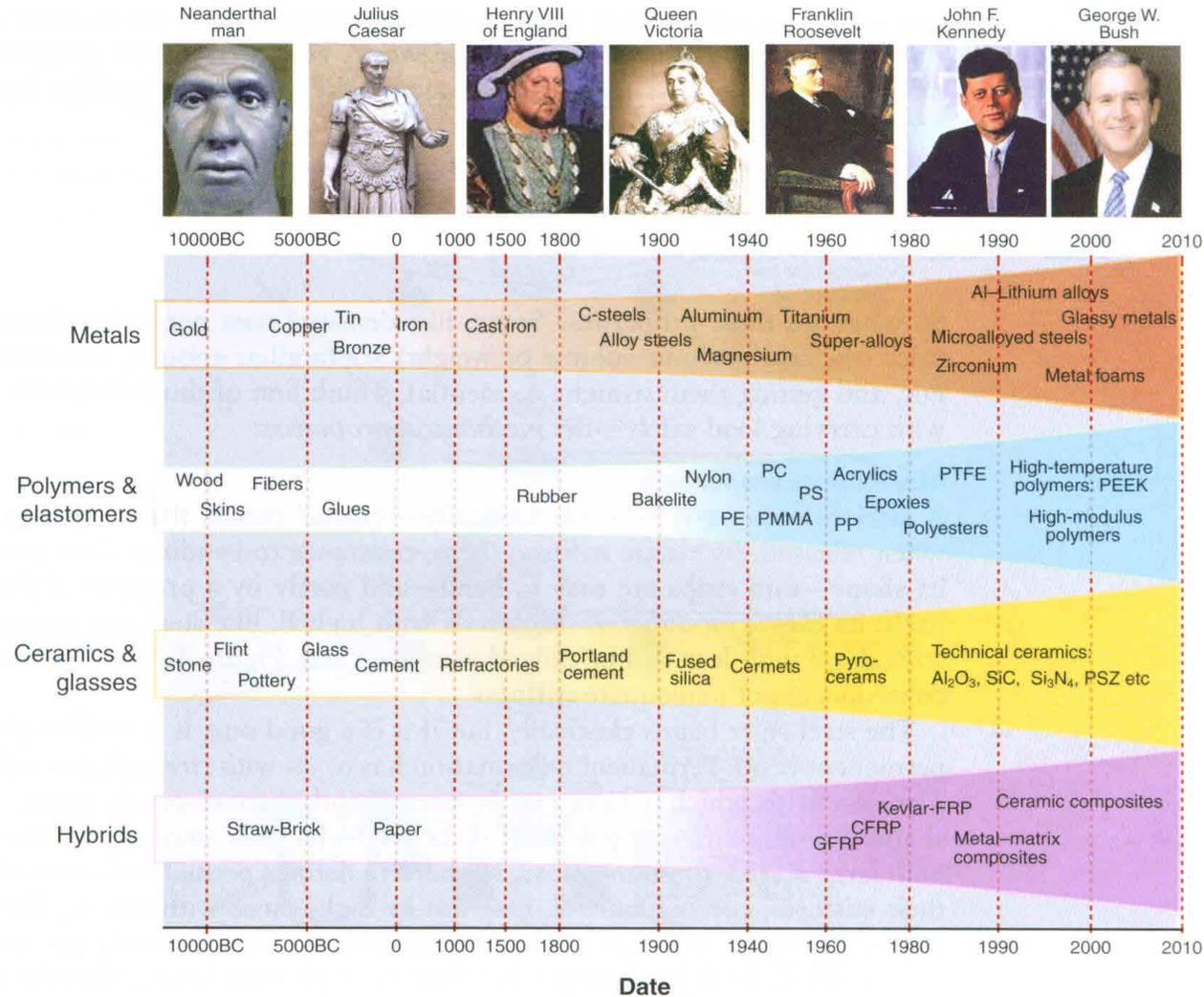
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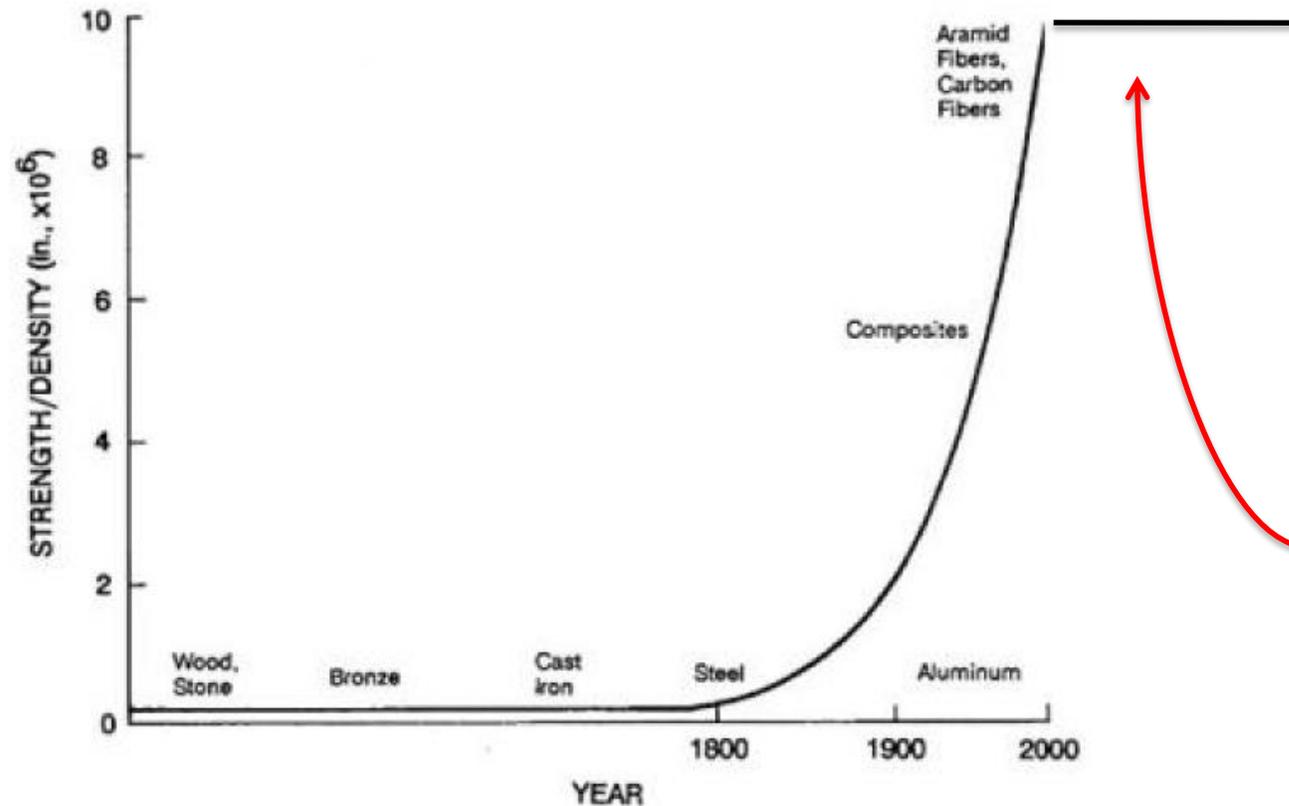


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A Bit of History: Materials Development through Time



Materials Performance over Time:



- For 99% of history, materials development and performance was gradual
- Once materials science was developed as a discipline, materials performance has evolved exponentially (although right now we have reached saturation)





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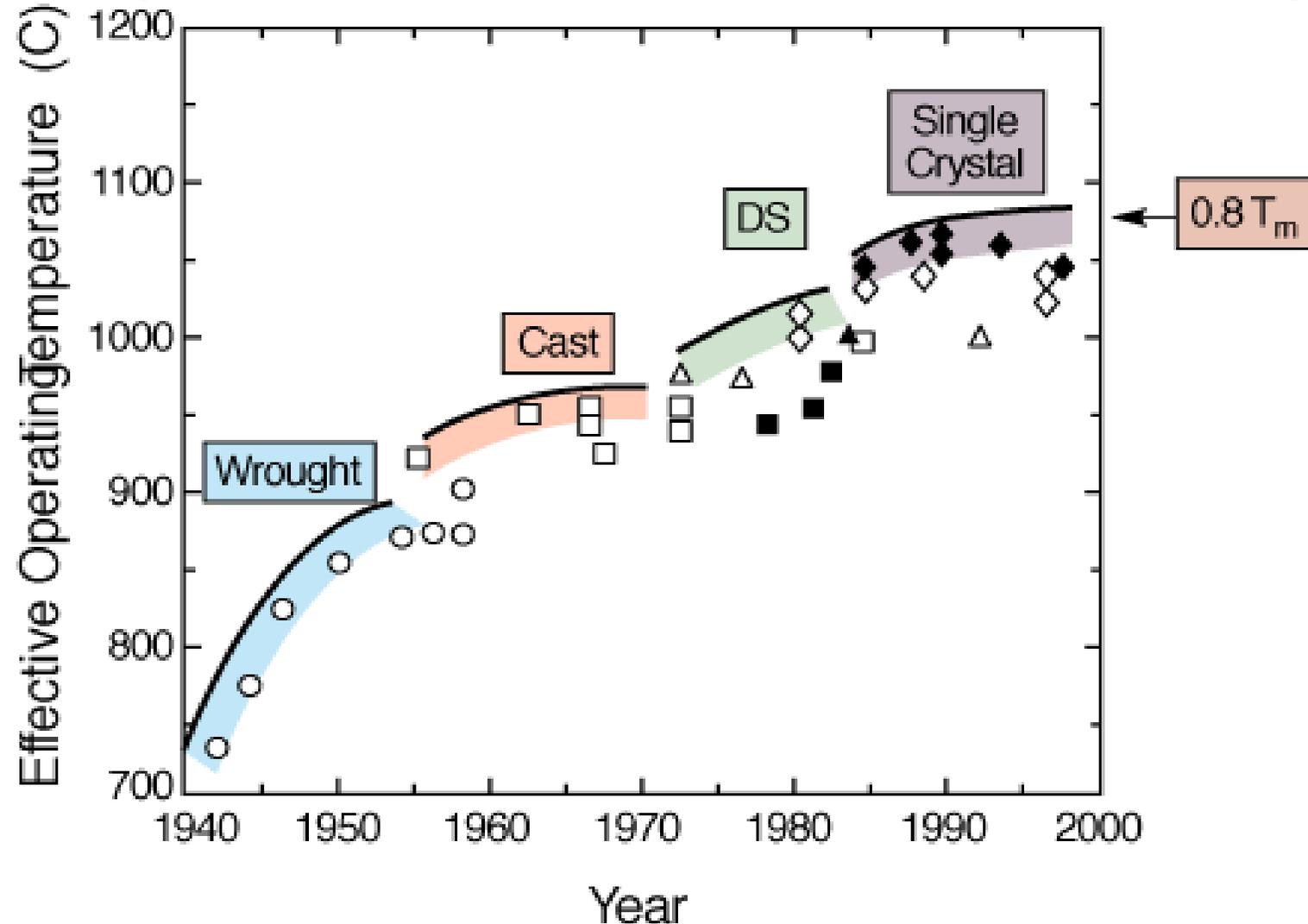
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Materials Development has reached Saturation in Many Applications:





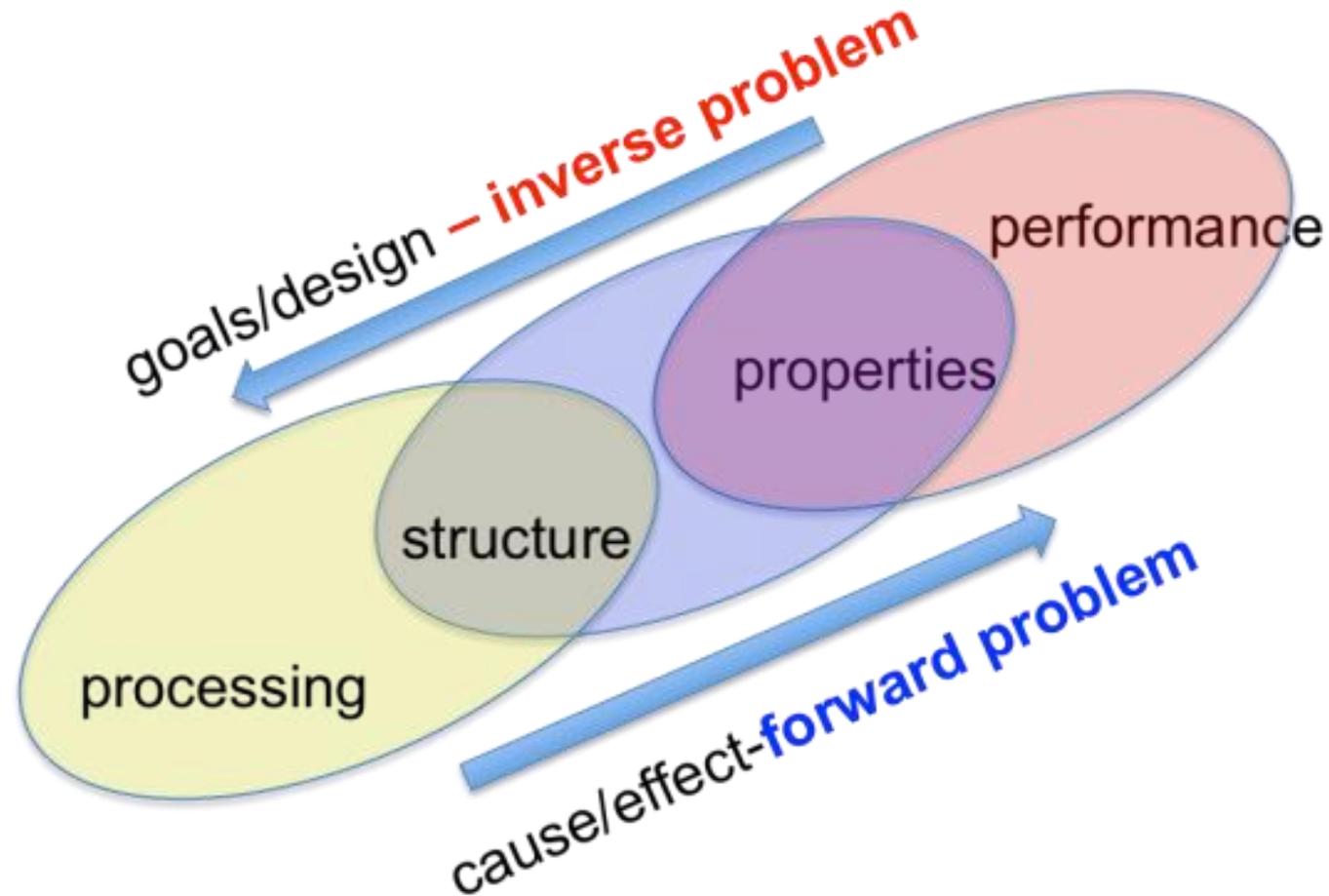
Materials Development

- In prehistory:
 - Materials development is completely accidental
 - ‘Wheel’ is perhaps discovered millions of times
- Antiquity (beginning of our civilization):
 - Development of rules and ‘recipes’ based on empirical observation
 - Nice example: ritual followed by master Japanese swordsmiths
- Modern Age:
 - Knowledge is organized/systematized
 - Development of Scientific Method (experiment, observation, development of hypotheses)
 - Recognition of Materials Classes
- Today:
 - Integration of three ‘kinds’ of knowing: experiment, theory, computation (within an informatics framework)

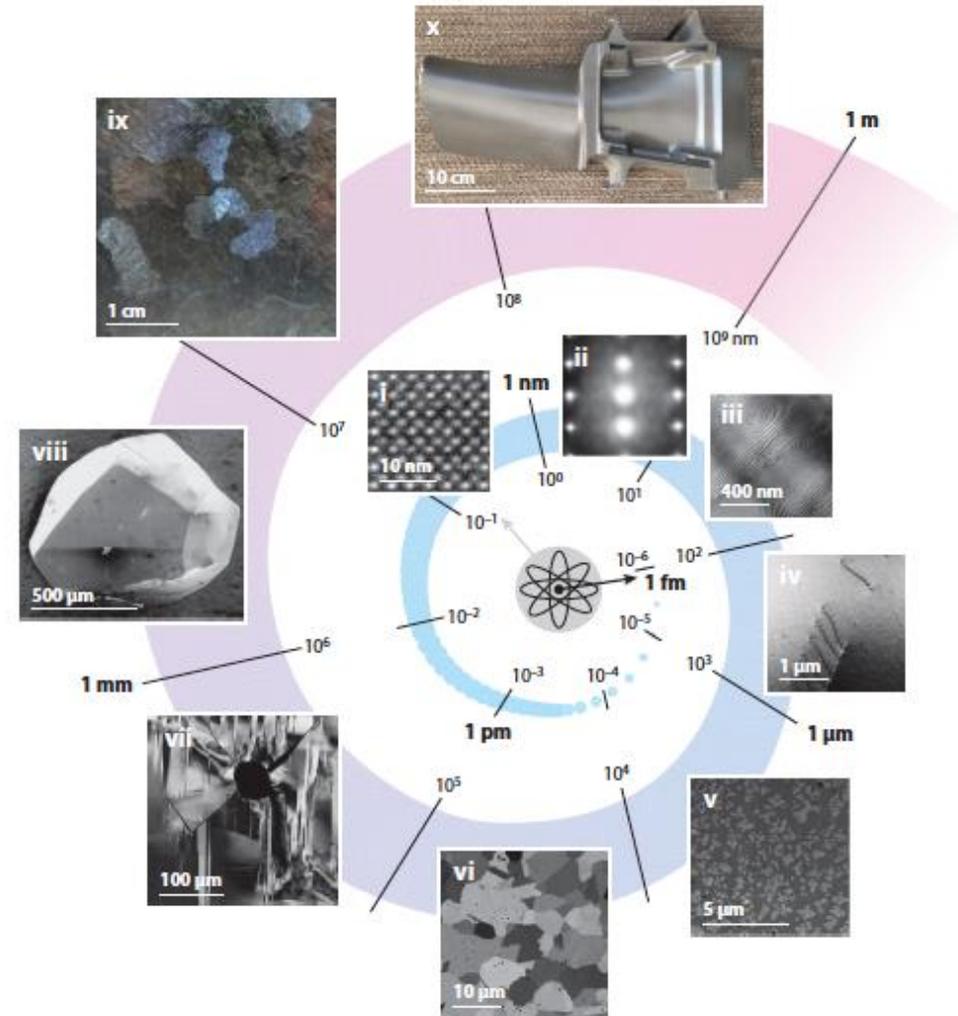




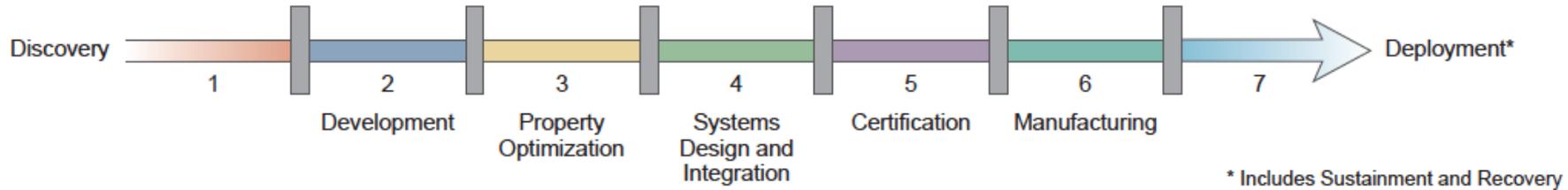
What Materials Science is About



The Challenge: Materials are Multi-Scale Systems!



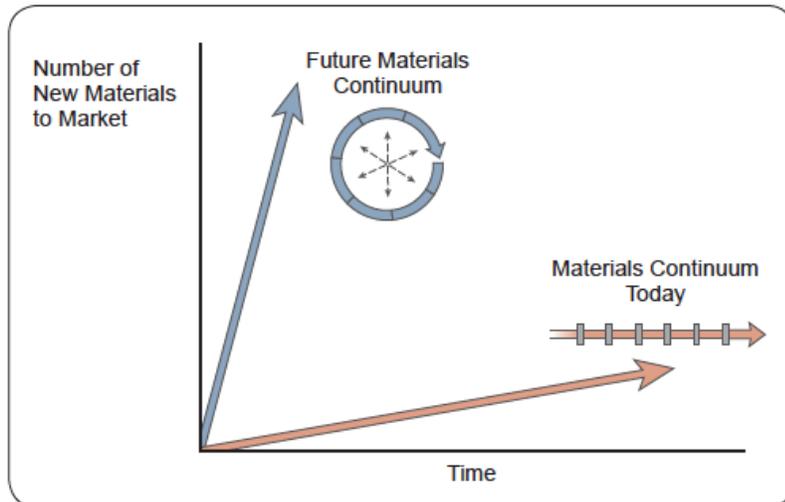
Materials Genome Initiative



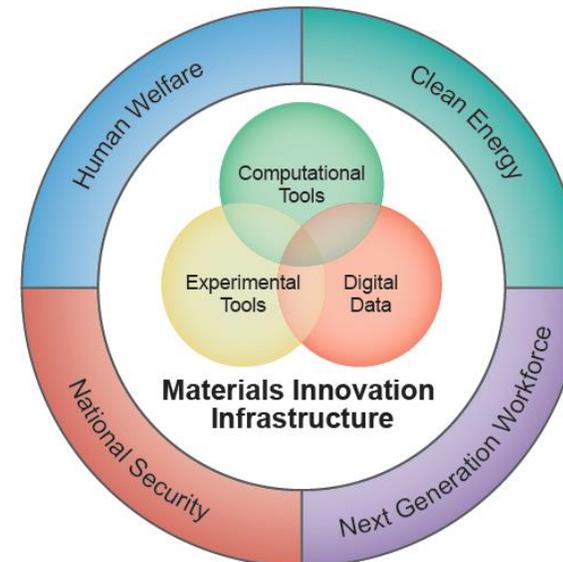
Typical Time Frame ~ 15- 20 years!!!

Current activities:

Goal: Reduce Cost and Time by Half



The Materials Genome Initiative:





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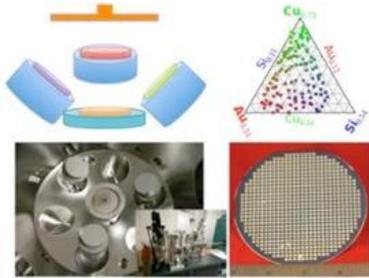
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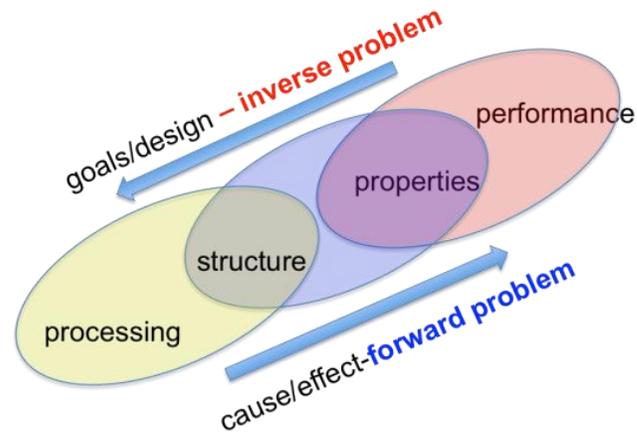
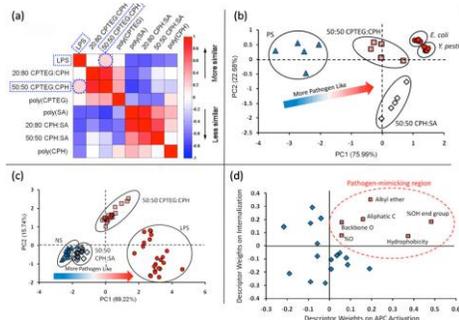
Materials Genome Initiative

High-throughput
Computation/Experiments

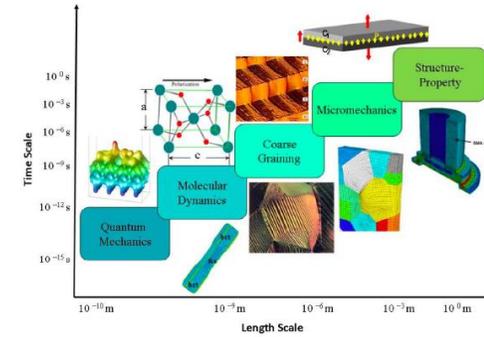


SPS, PVD
High-Performance Computing

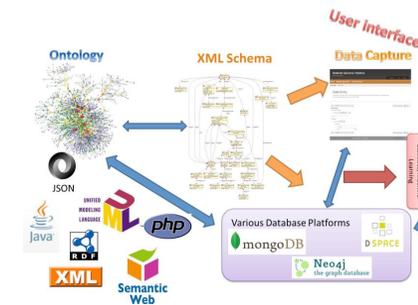
Materials Informatics



Multi-Scale Modeling



Database Development





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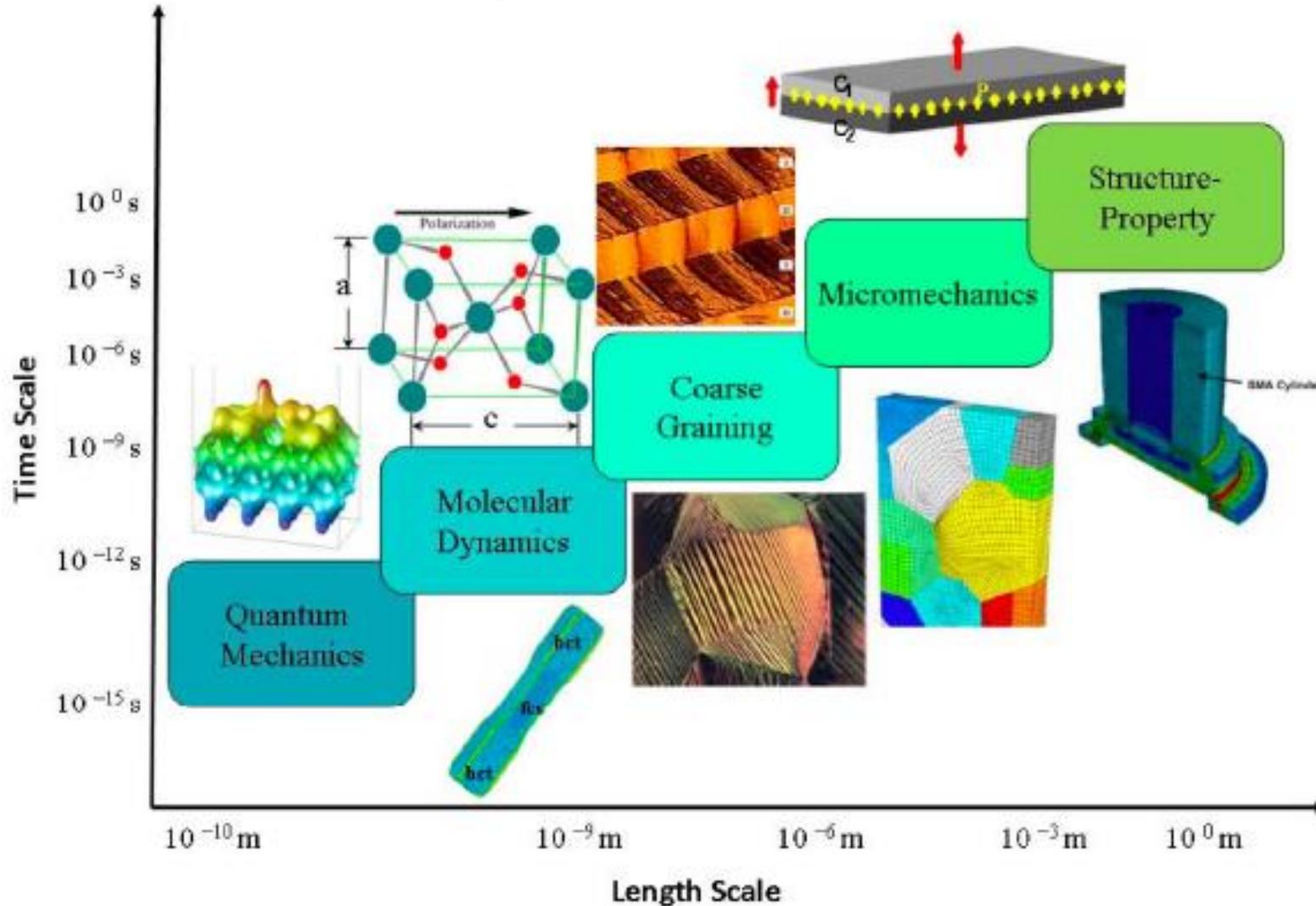


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Multi-Scale Modeling

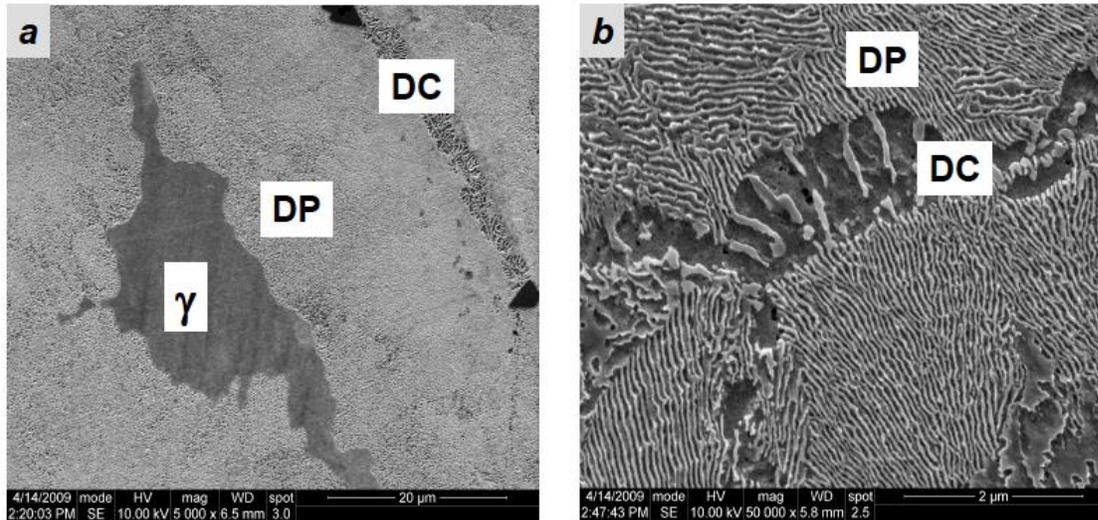


Multi-Scale Computational Materials Science

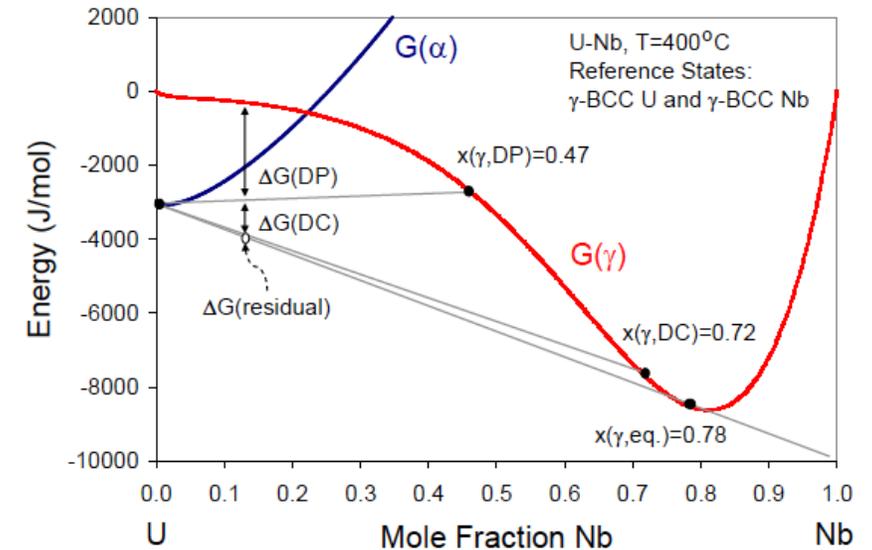


Multi-scale Modeling Example: Discontinuous Precipitation

From DFT to Microstructure Evolution:
Discontinuous Precipitation in Metallic Alloys



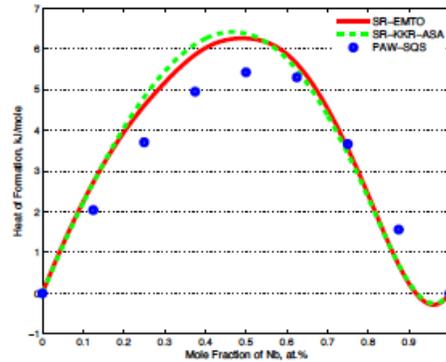
Alloy trapped in metastable states:



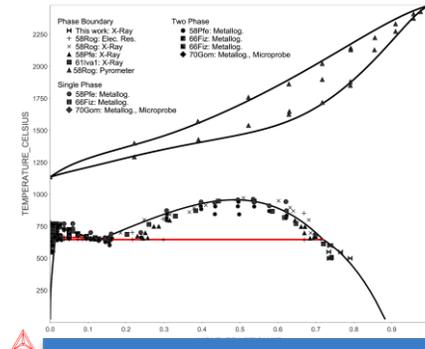
Multi-scale Modeling Example: Discontinuous Precipitation

Discontinuous Precipitation in U-Nb Alloys

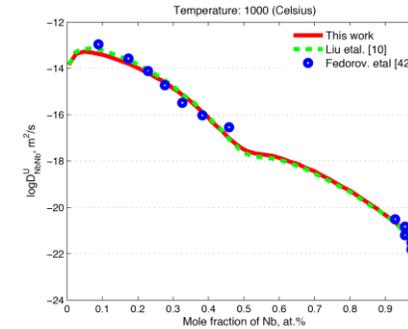
DFT



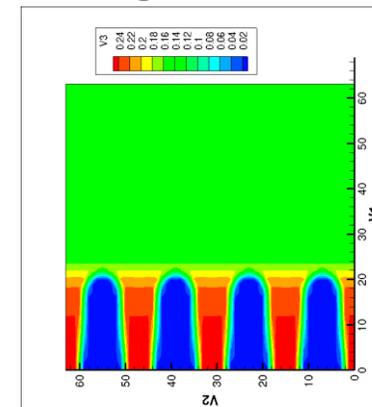
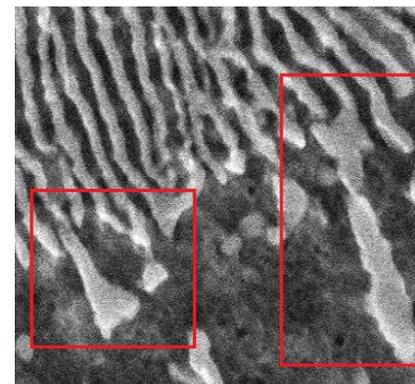
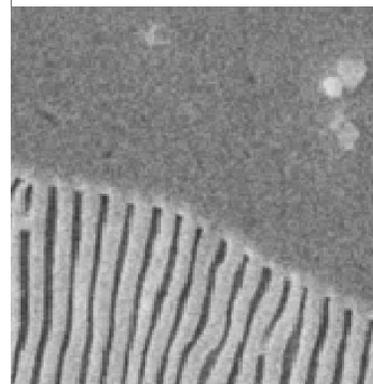
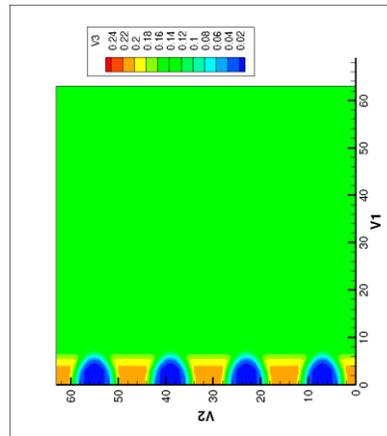
Phase Diagrams



Diffusivities



Microstructure Evolution via Phase Field Modeling





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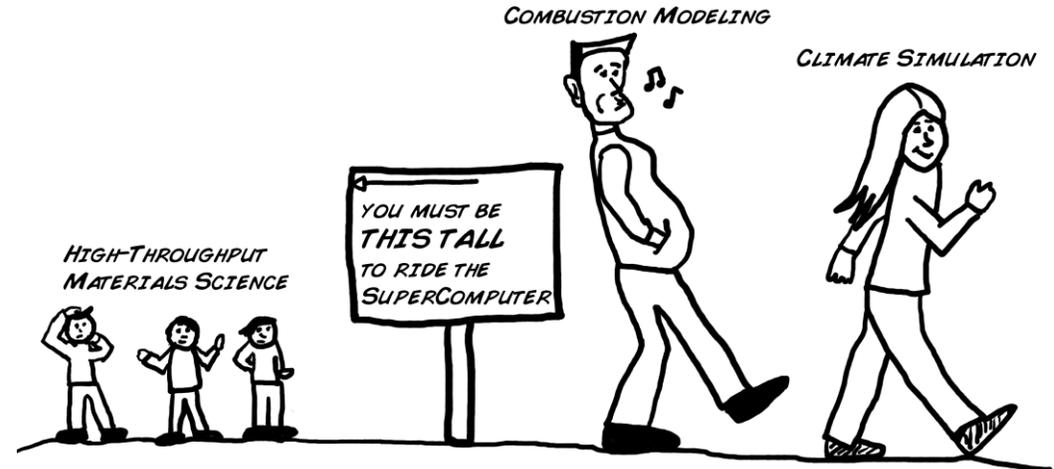
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High-throughput DFT



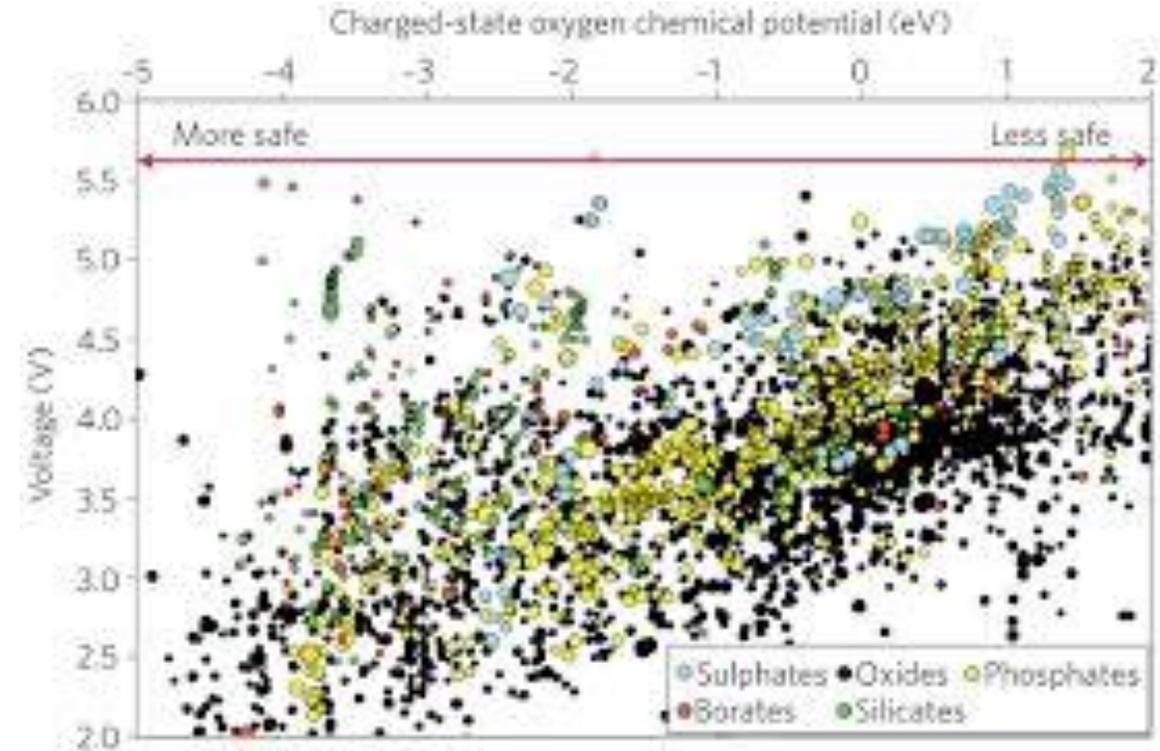
High-Throughput DFT

- DFT- First Principles Calculations
- High computational cost
- Increased computational resources make it possible to do 'high throughput' computational analysis
- Tool Development: TAMMAL



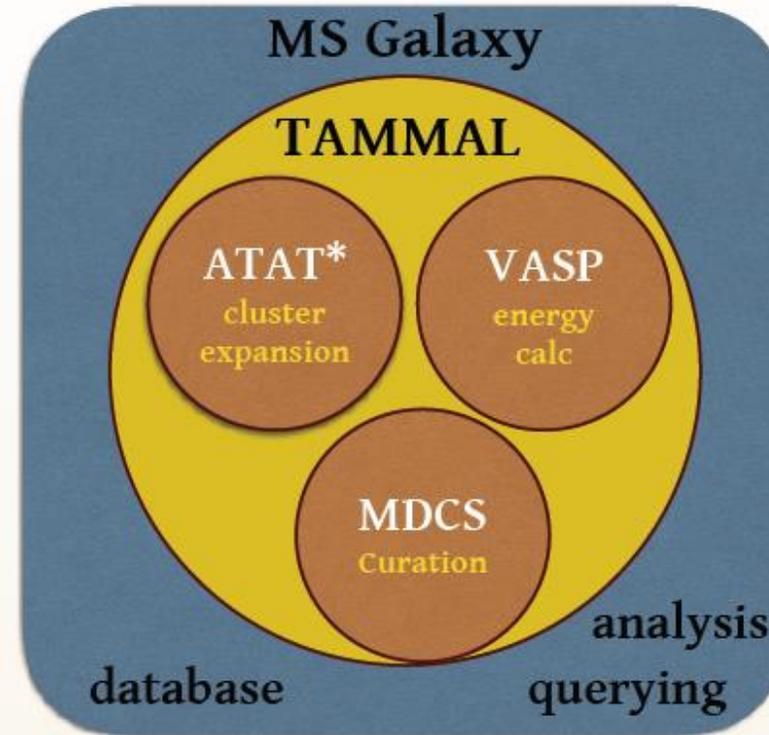
High-Throughput DFT

- Many (relatively small) problems
- Massively parallel computing tasks (e.g. high-throughput ab initio)
- Embarrassingly parallel simulations (e.g. Monte Carlo)



HT Engine: TAMMAL

- Use of TAMMAL (Texas A&M Materials Automation Library)
- Python-based suite of tools developed at TAMU Computational Materials Science Lab - Arroyave Group
- Automated means to control the entire workflow of computational research
- Design complex computational workflows
- Integrate with the Materials Data Curation System (MDCS) developed at NIST
- Generates and maintains a materials database within MS-Galaxy
- Design complex analysis workflows



TAMMAL enables high-throughput calculations for hundred of systems while allowing for complex workflows



Example: MAX Phases

- Novel class of layered inter-metallic compounds with unique properties
- 792 possible MAX phases
- Even larger set of possible solution MAX phases

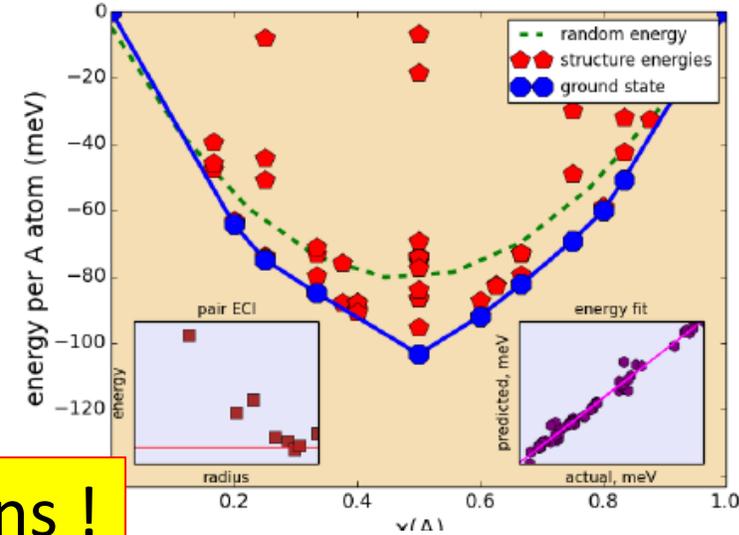
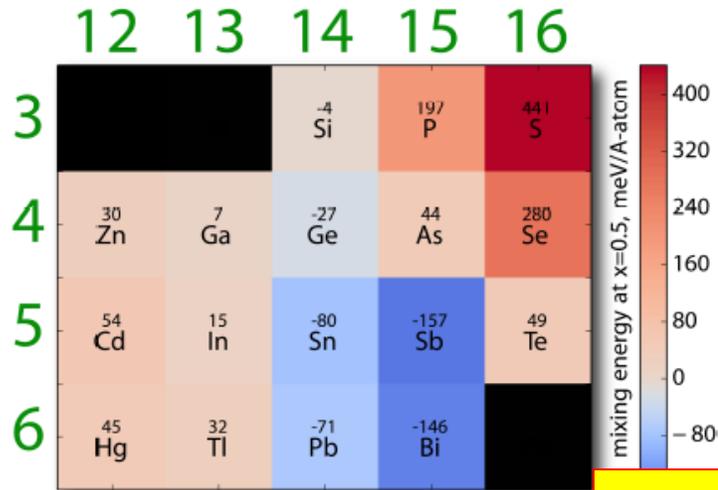
- Some known 211 solid-solution (M-site) MAX phase systems include:
- $(\text{Ti},\text{V})_2\text{AlC}$, $(\text{Ti},\text{Nb})_2\text{AlC}$, $(\text{Ti},\text{Cr})_2\text{AlC}$, $(\text{Ti},\text{Ta})_2\text{AlC}$
- $(\text{Ti},\text{Hf})_2\text{InC}$, $(\text{Ti},\text{Hf})_2\text{InC}_{1.26}$, $(\text{Ti},\text{V})_2\text{SC}$
- $(\text{V},\text{Nb})_2\text{AlC}$, $(\text{V},\text{Ta})_2\text{AlC}$, $(\text{V},\text{Cr})_2\text{AlC}$,
- $(\text{Nb},\text{Zr})_2\text{AlC}$
- $(\text{Cr},\text{V})_2\text{GeC}$

So many more possibilities exist!

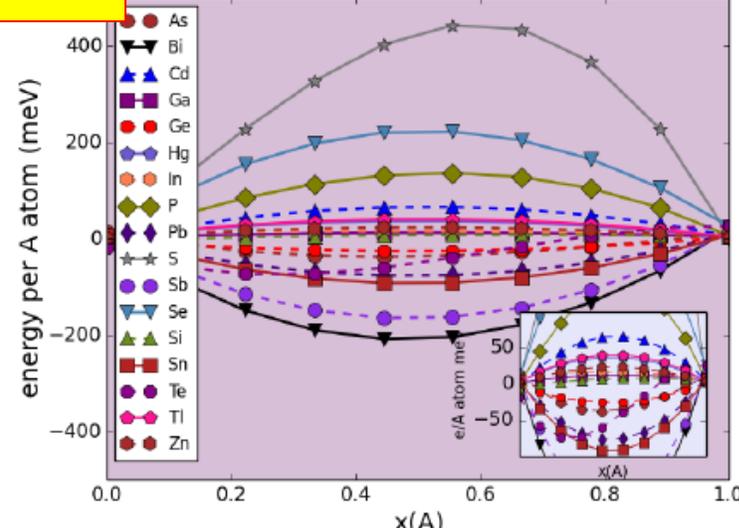
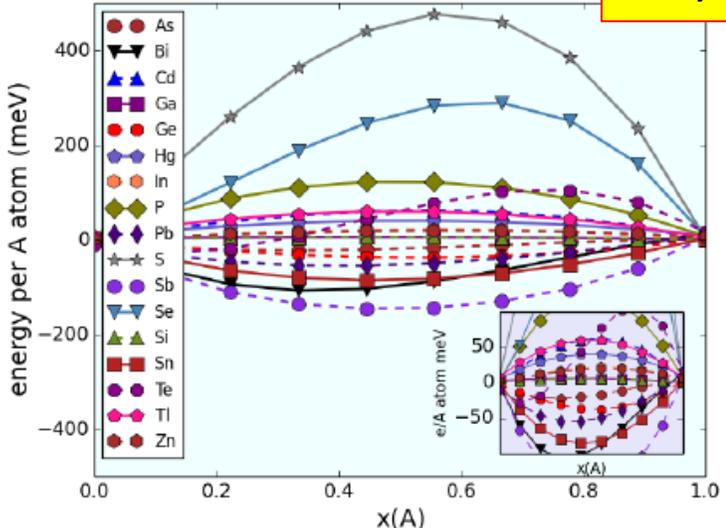
H																	He	
												B	C	N	O	F	Ne	
	Na	Mg										Al	Si	P	S	Cl	Ar	
	K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
	Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
	Cs	Ba		Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
	Fr	Ra																



Example: MAX Phases



10,000's calculations !





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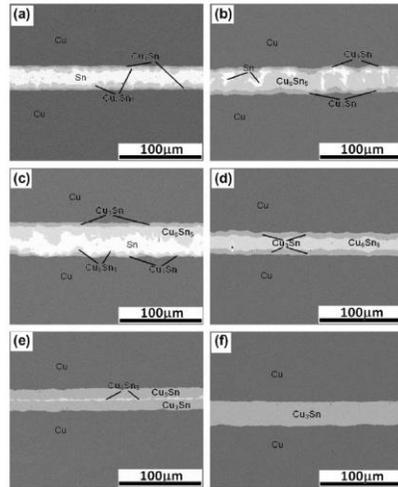
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Materials Modeling as a Tool for Design

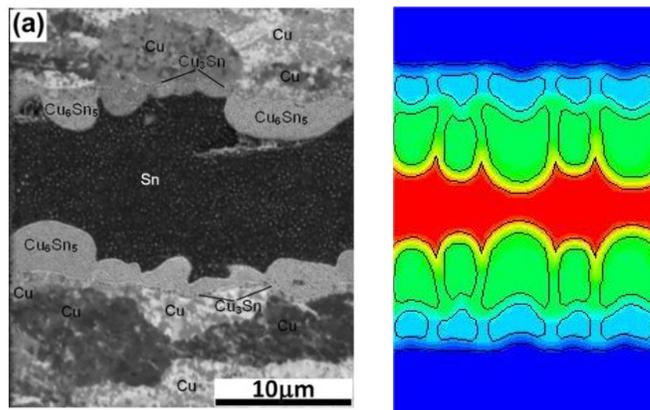


Extrapolation to other Geometries

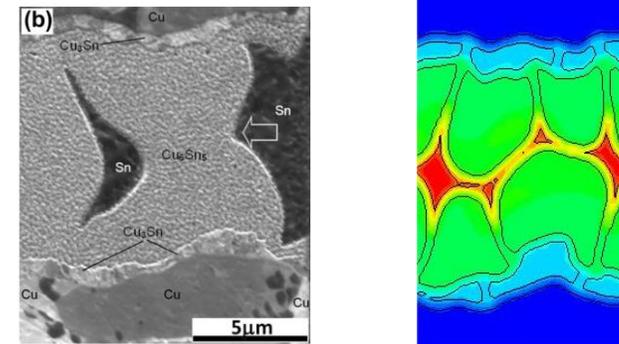
1. Elimination of Cu and Cu₆Sn₅



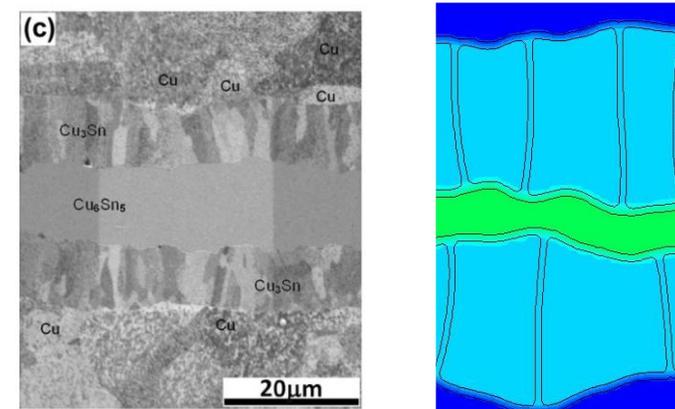
2. Scallop-like morphology (Cu₆Sn₅)



3. Isolated "lakes" of Sn and Thickness ratio of Cu₆Sn₅ and Cu₃Sn

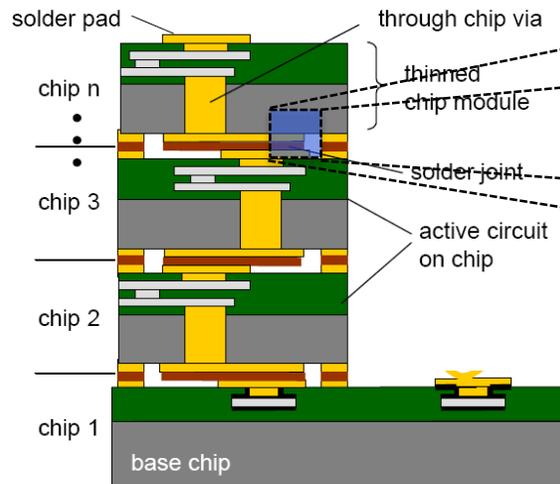


4. Column-like morphology of Cu₃Sn

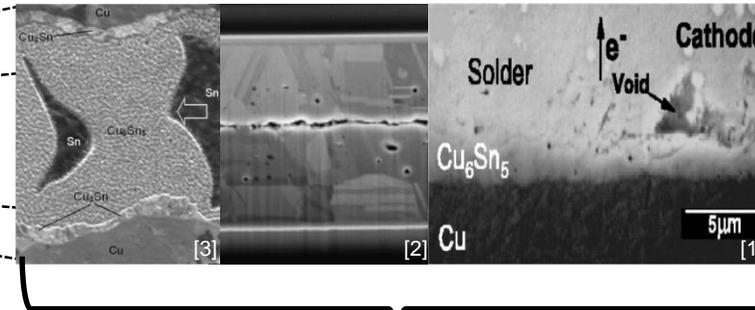


Simulation-Assisted Interconnect Design

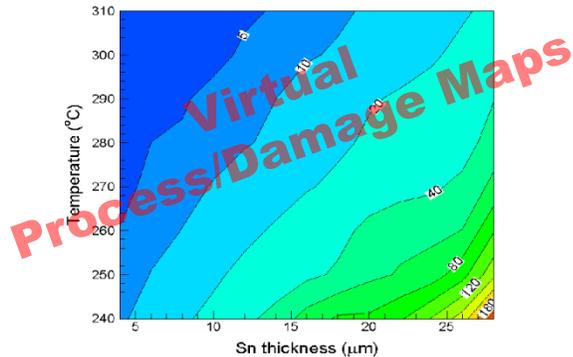
Packaging Application



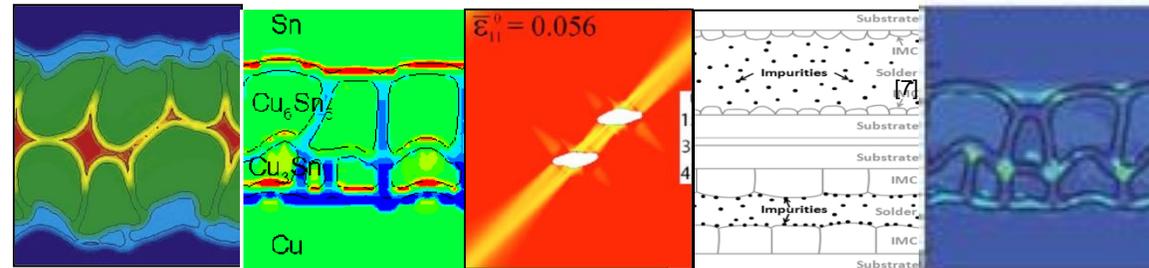
Interconnect Formation/Evolution



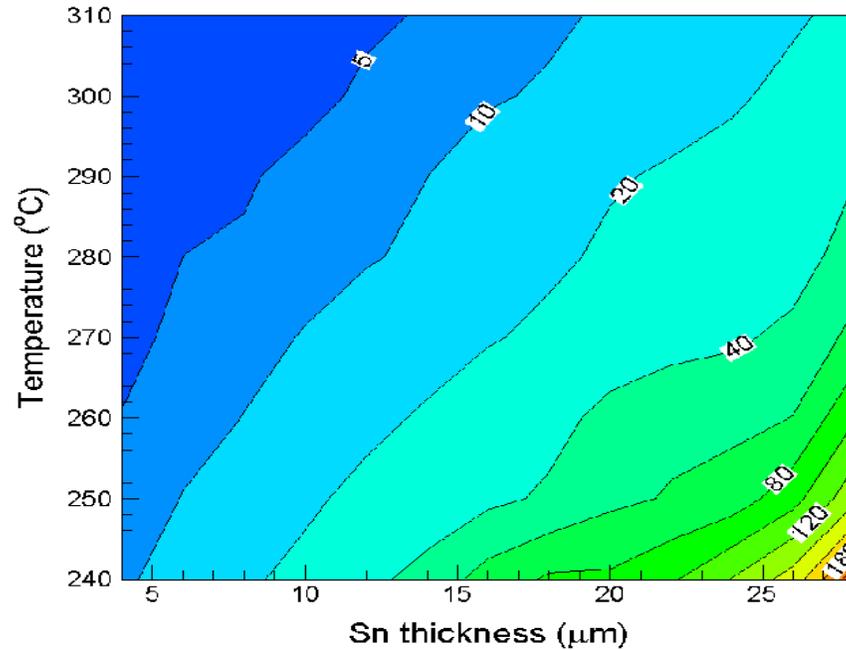
Computational Investigation Multi-Physics Phase Field Modeling



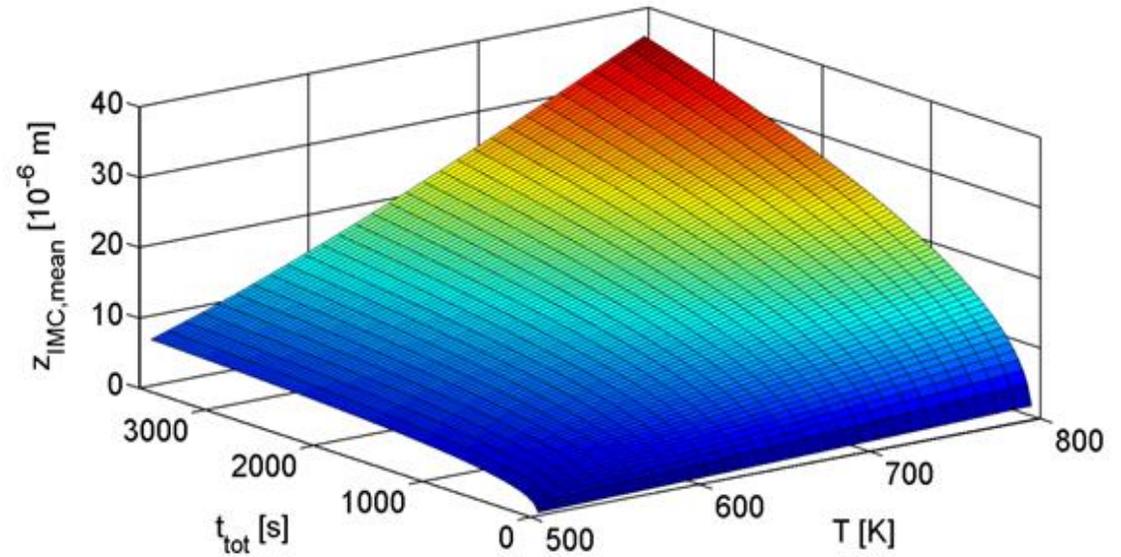
IMC Impingement Electromigration Microelasticity Segregation Void Formation



Simulation-Driven Process/Damage Maps



Cu-Sn TLP [Park 2014]

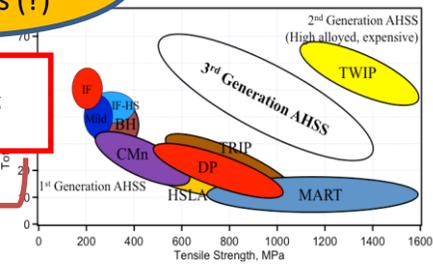
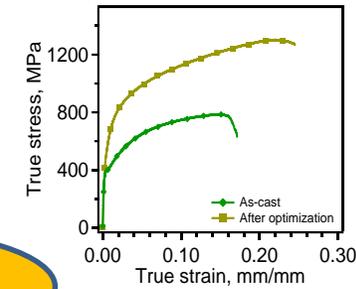
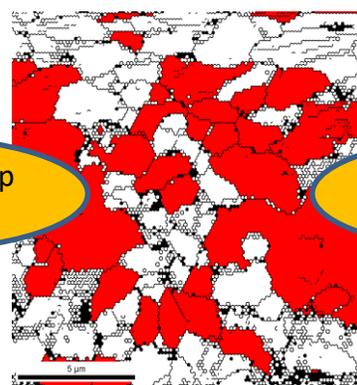
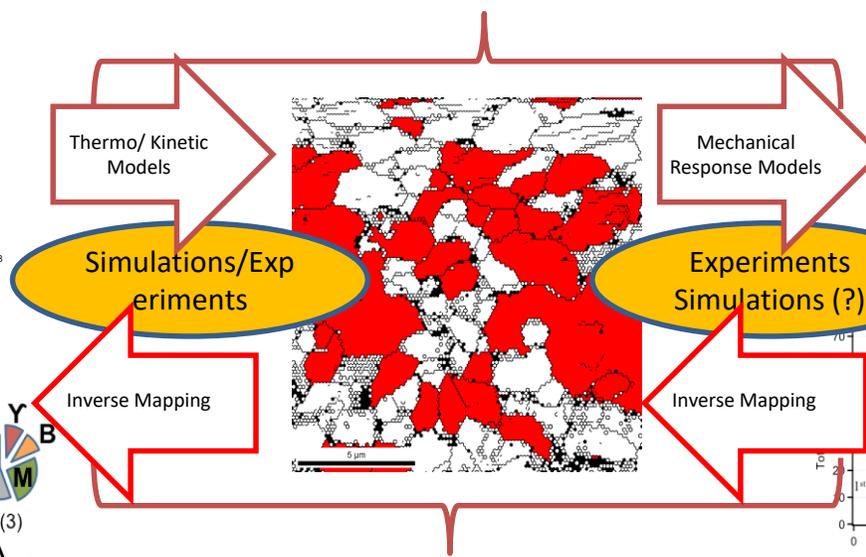
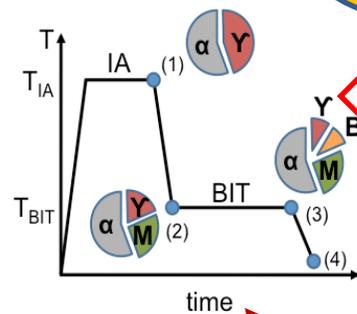
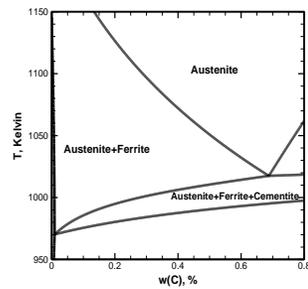


Ag-Sn TLP [Lis 2014]

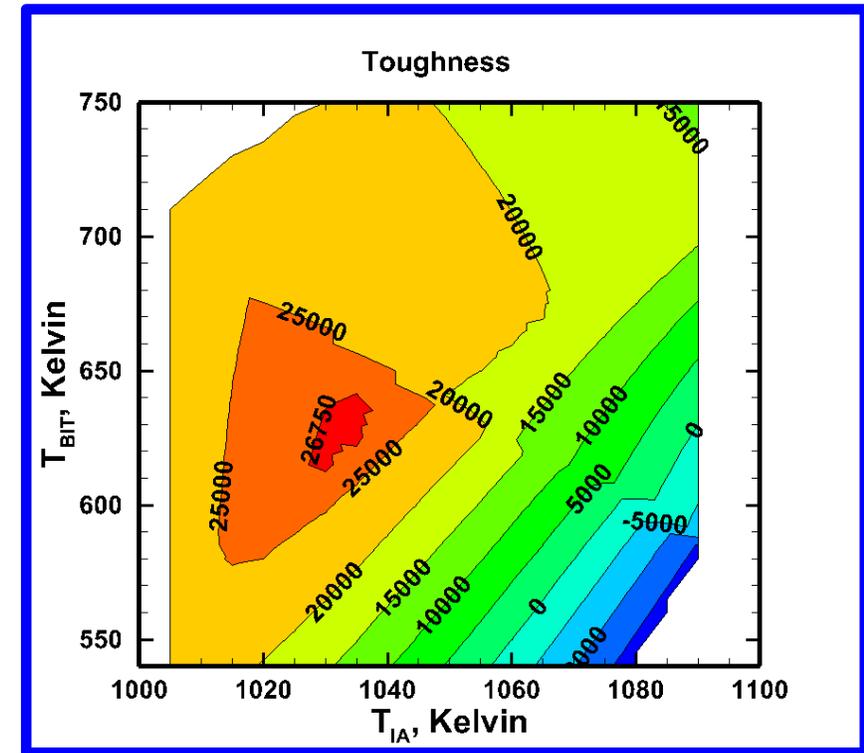
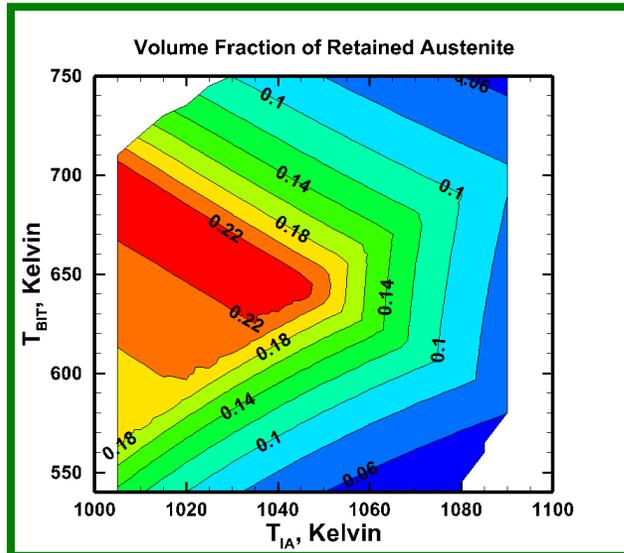
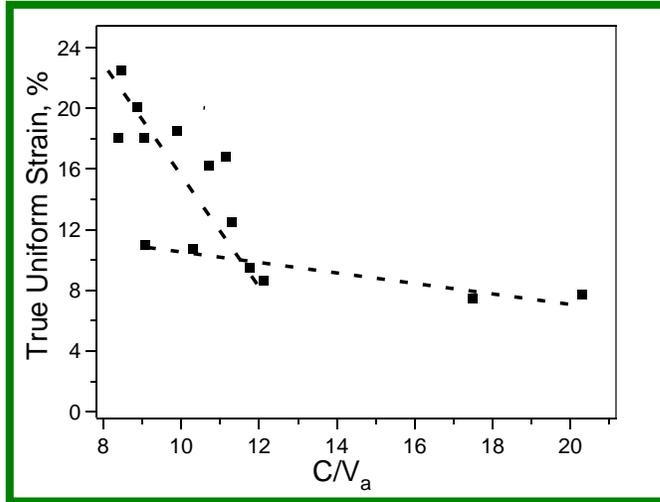
(solidification time)



Connecting Alloying/Processing-Microstructure-Properties

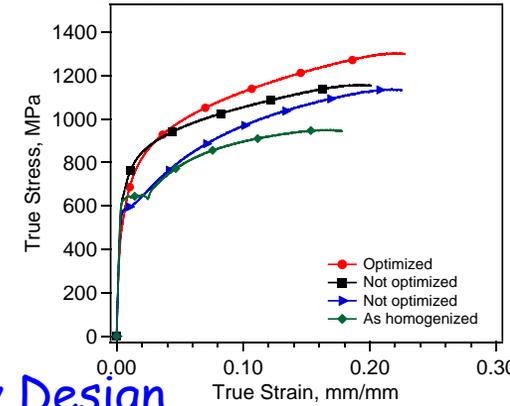
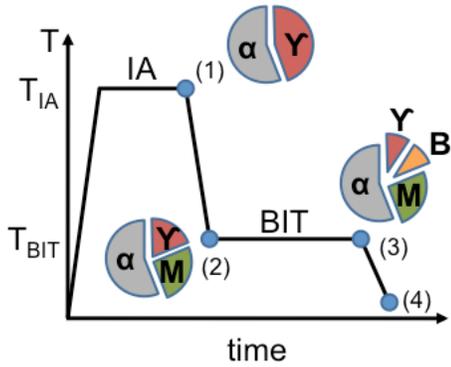


Putting Everything Together: Synergies between Experiments + Simulations

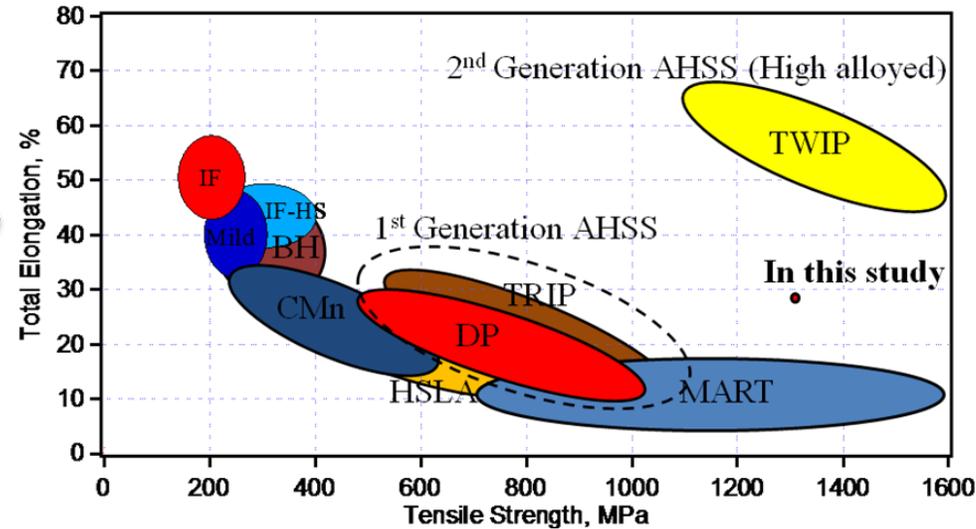
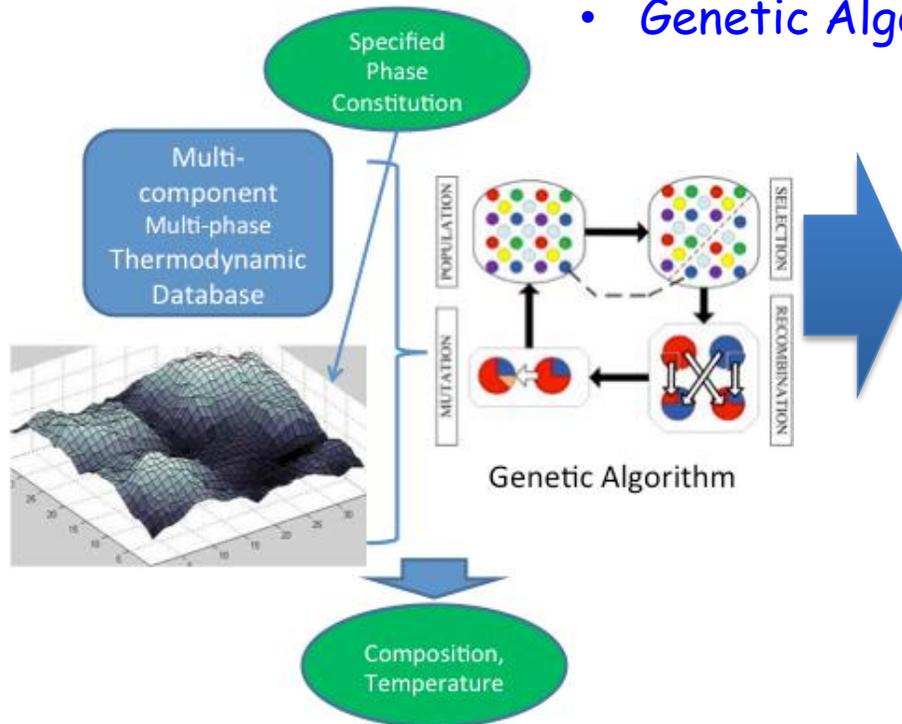


A New Framework for Materials Design:

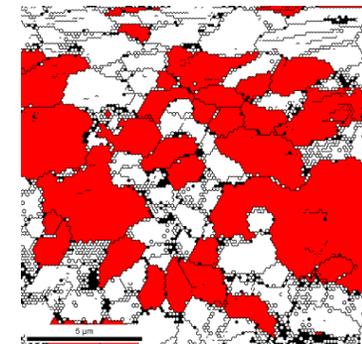
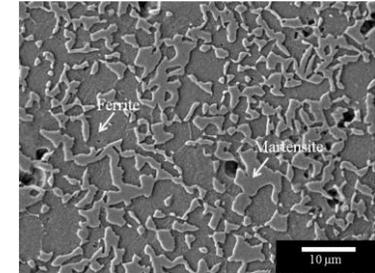
- Heat Treatment Design



- Genetic Algorithm-based Alloy Design



- Experimental Characterization





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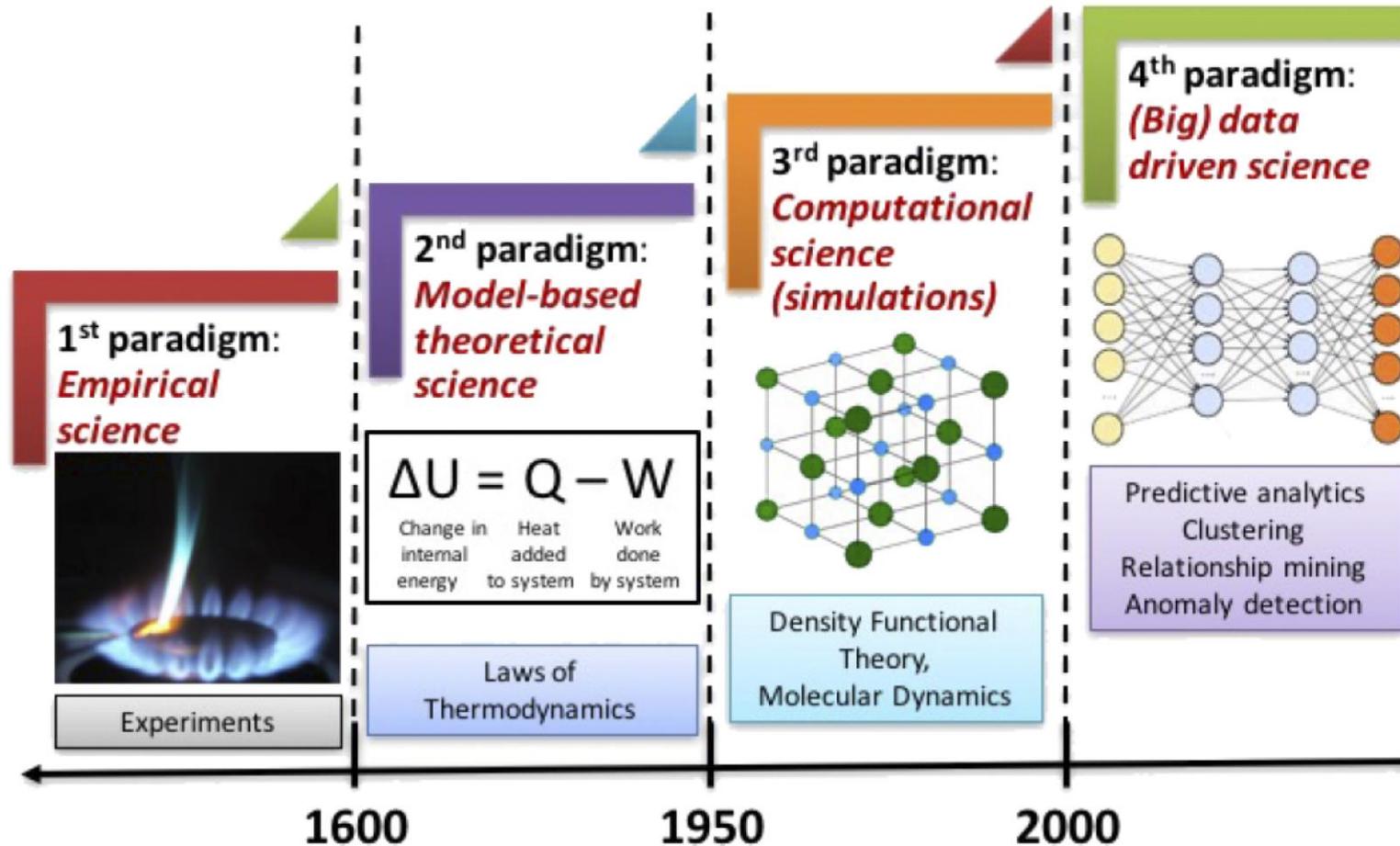


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Materials Informatics

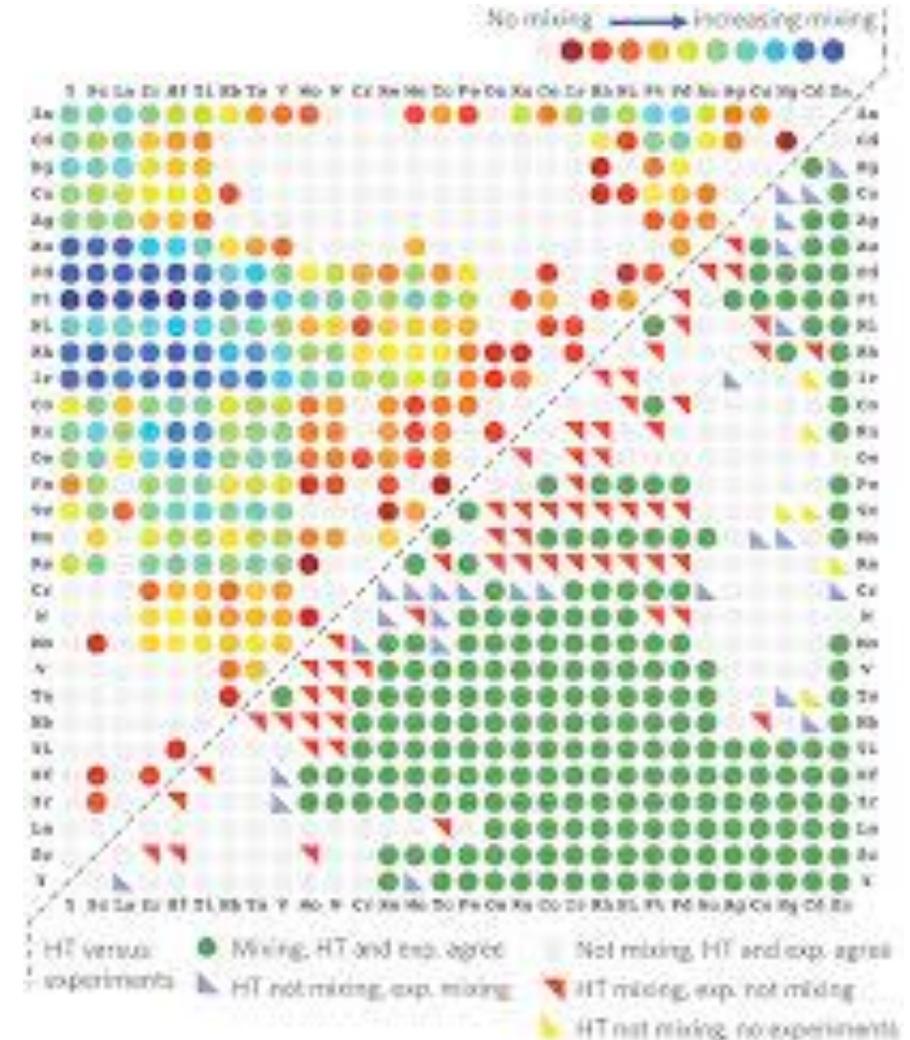


The Fourth Paradigm:

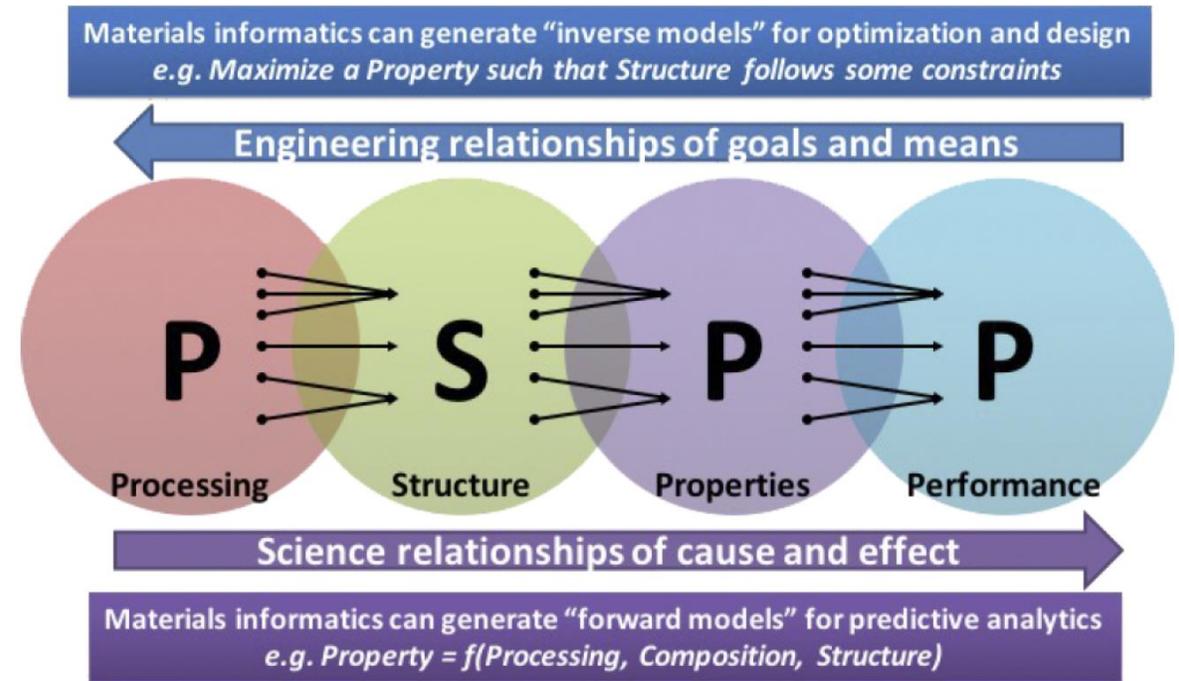
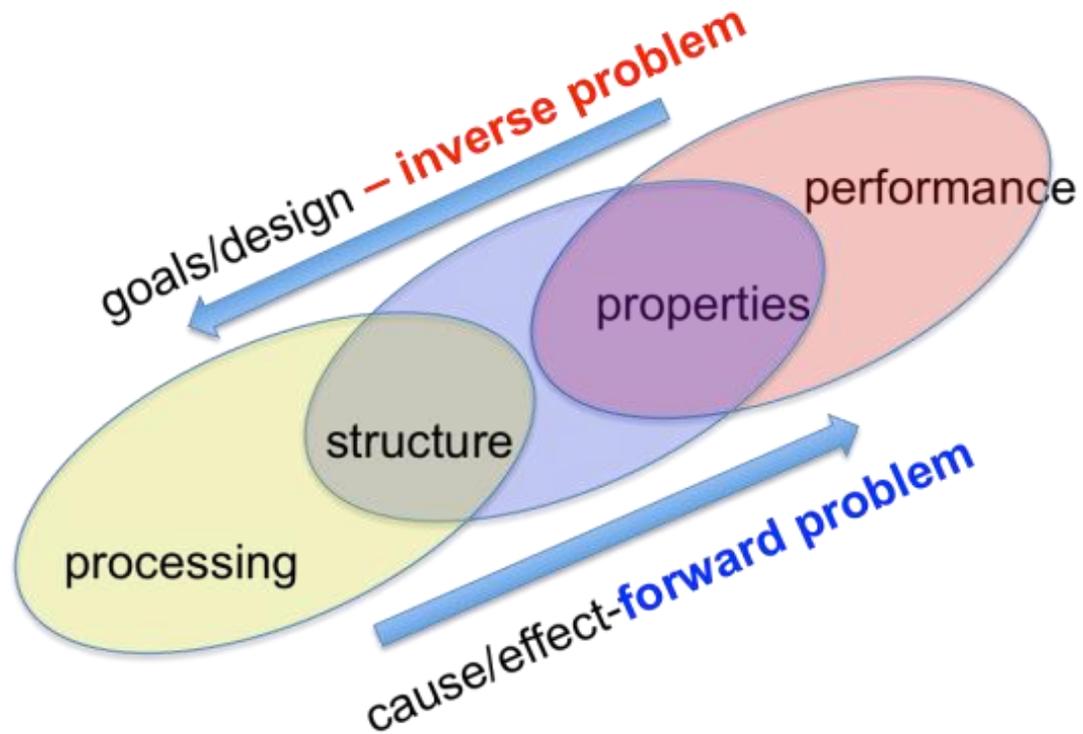


Materials Informatics

- Identify correlations between materials descriptors and performance indicators
- Correlations between multi-dimensional data points
- Use sophisticated informatics approaches (i.e. classification/regression)



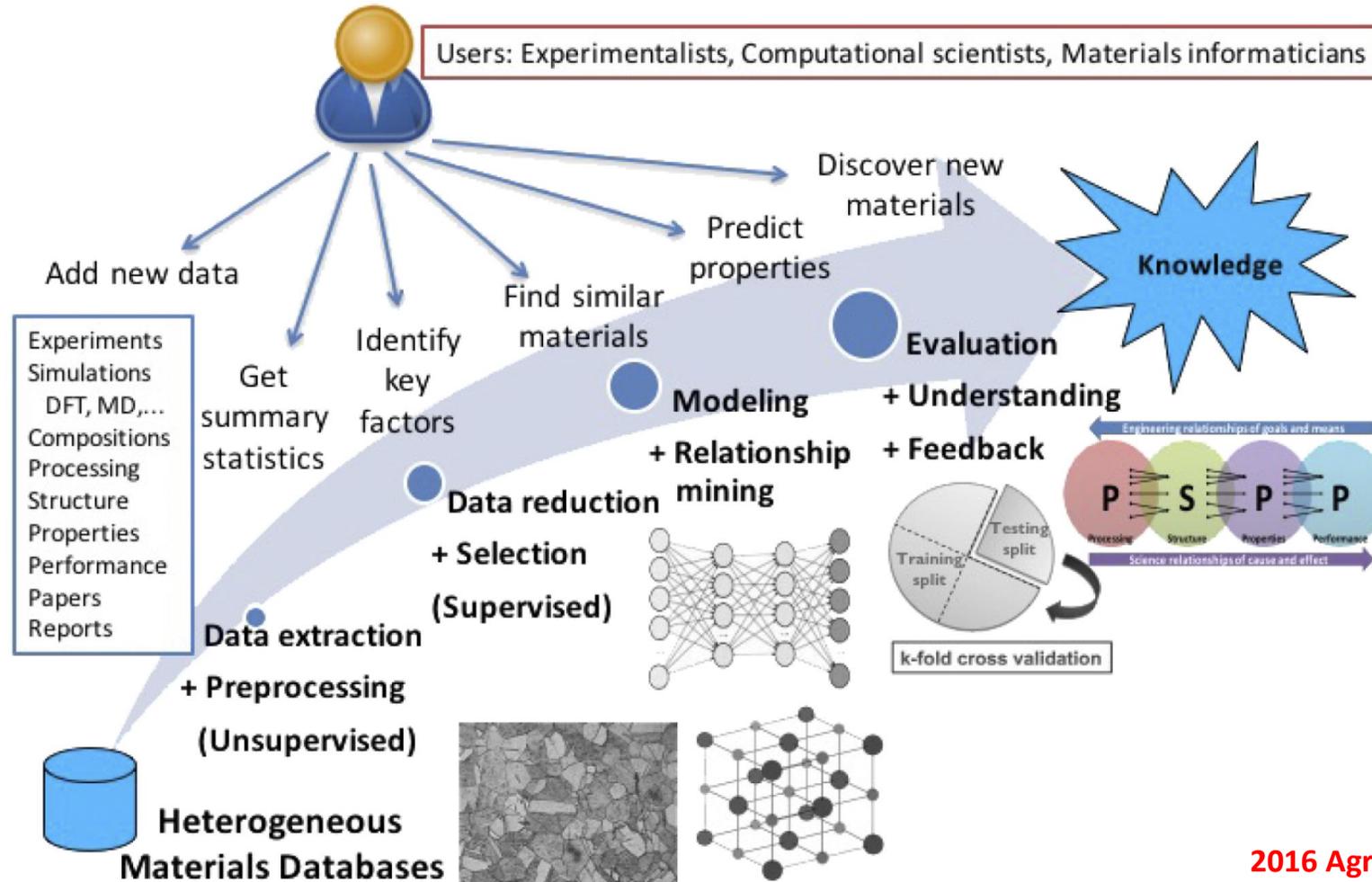
Connections Along Materials Science Paradigm



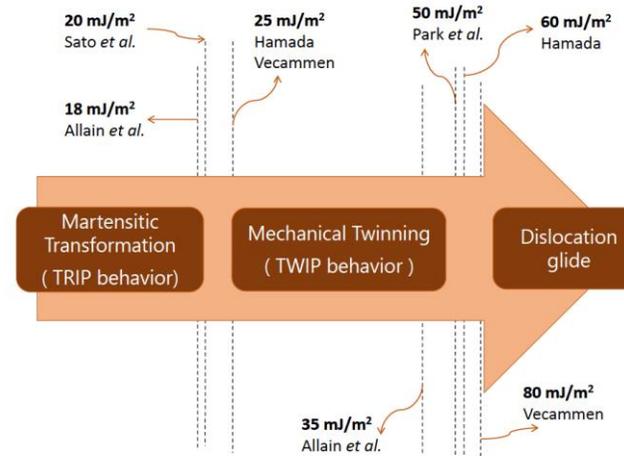
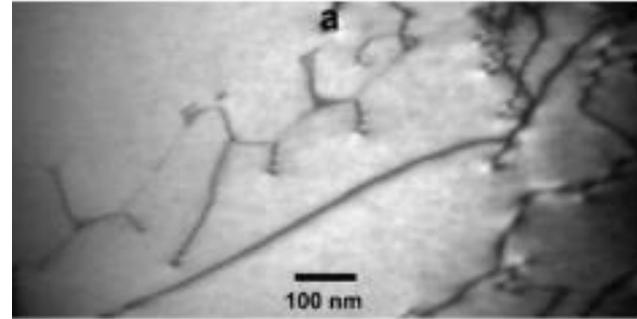
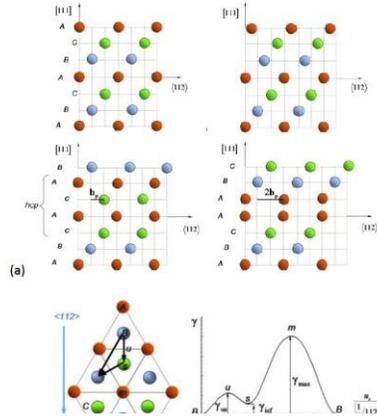
2016 Agrawal (APL)



Data-Enabled Materials Discovery



Materials Informatics in my Group



- γ = stacking fault energy
- $G_{(111)}$ = shear modulus in the (111) fault plane
- b_2, b_3 = Burgers vector of partial dislocations
- w = partial dislocation separation
- $\eta = 1$ for screw dislocation, 1-v for edge dislocation, ν = Poisson's ratio

$$\gamma = \frac{G_{(111)}(b_2 * b_3)}{2\pi\eta}$$

substitute $w = \frac{\sqrt{3}b^2}{K_{111}a_0} \frac{\alpha}{\langle \epsilon_{50}^2 \rangle_{111}}$

$$\gamma = \frac{G_{(111)}(b_2 * b_3) 1}{2\pi\eta w}$$

$$\gamma = \frac{G_{(111)}(b_2 * b_3) K_{111}a_0 \langle \epsilon_{50}^2 \rangle_{111}}{2\pi\eta \sqrt{3}b^2 \alpha}$$

- $G_{(111)}$ = shear modulus in the (111) fault plane
- c_{ij} = the elastic stiffness coefficients
- A = Zener anisotropy

$$G_{(111)} = \frac{1}{3}(c_{44} + c_{11} - c_{12})$$

$$A = 2c_{44}/(c_{11} - c_{12})$$

$K_{111}w_0 = 6.6$

Determined by Schramm & Reed using different elements

FINAL EQUATION

$$\gamma = \frac{K_{111}\omega_0 A^{-0.37} G_{(111)} a_0 \langle \epsilon_{50}^2 \rangle_{111}}{\pi\sqrt{3} \alpha}$$

- α = stacking fault probability
- ρ = dislocation density
- a_0 = unit cell edge dimension
- $\langle \epsilon_{50}^2 \rangle_{111}$ = rms microstrain in [111] direction
- K_{111} = constant

$$\alpha = \frac{\rho w a_0}{\sqrt{3}}, \quad \rho = \frac{K_{111} \langle \epsilon_{50}^2 \rangle_{111}}{b^2}$$

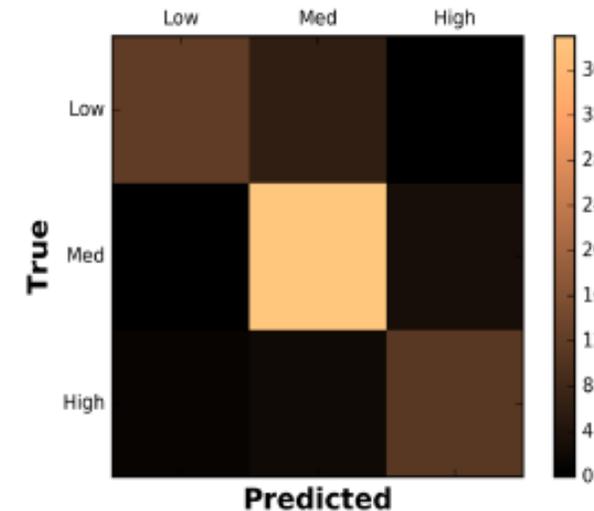
$$\Delta 2\theta = (2\theta_{200} - 2\theta_{111})_{CW} - (2\theta_{200} - 2\theta_{111})_{ANN}$$

$$\Delta 2\theta = -\frac{45\sqrt{3}}{\pi^2} \left[\tan \theta_{200} + \frac{1}{2} \tan \theta_{111} \right] \alpha$$

- $\Delta 2\theta$ = Difference in separation between (111) and (200) peak positions of cold-worked (CW) and annealed (ANN) specimens
- α = stacking fault probability

$\langle \epsilon_{50}^2 \rangle_{111}$ = rms microstrain averaged over 50Å in the [111] direction

- Materials Constants : estimated, taken from literature or computed
- Experimental observations and calculations





Accelerated Development of Materials, The Future Is Here (!)

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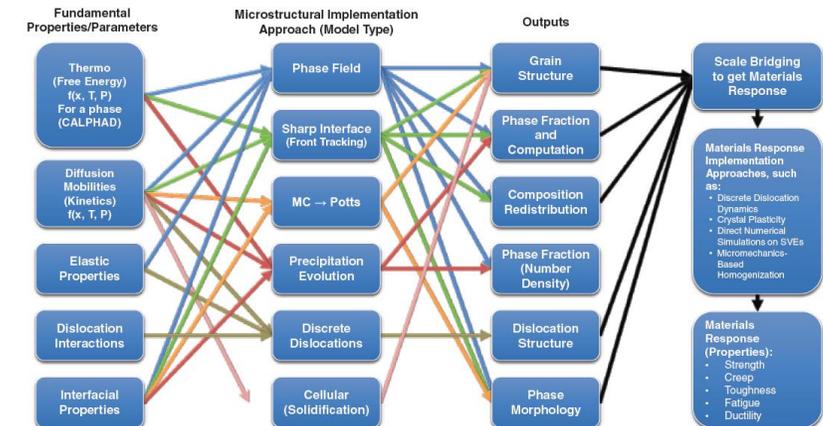
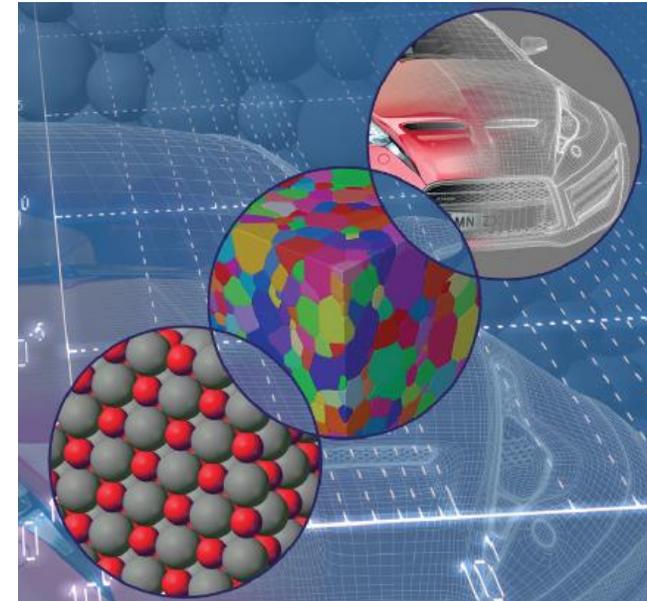
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Current Challenges



Computational Materials Science

- Multi-scale problem must be explicitly tackled.
 - Some progress in length-scale bridging. Not much on bridging time scales
 - No unified code. Need to create interfaces among multiple codes
 - Full multi-scale approach is still incredibly expensive





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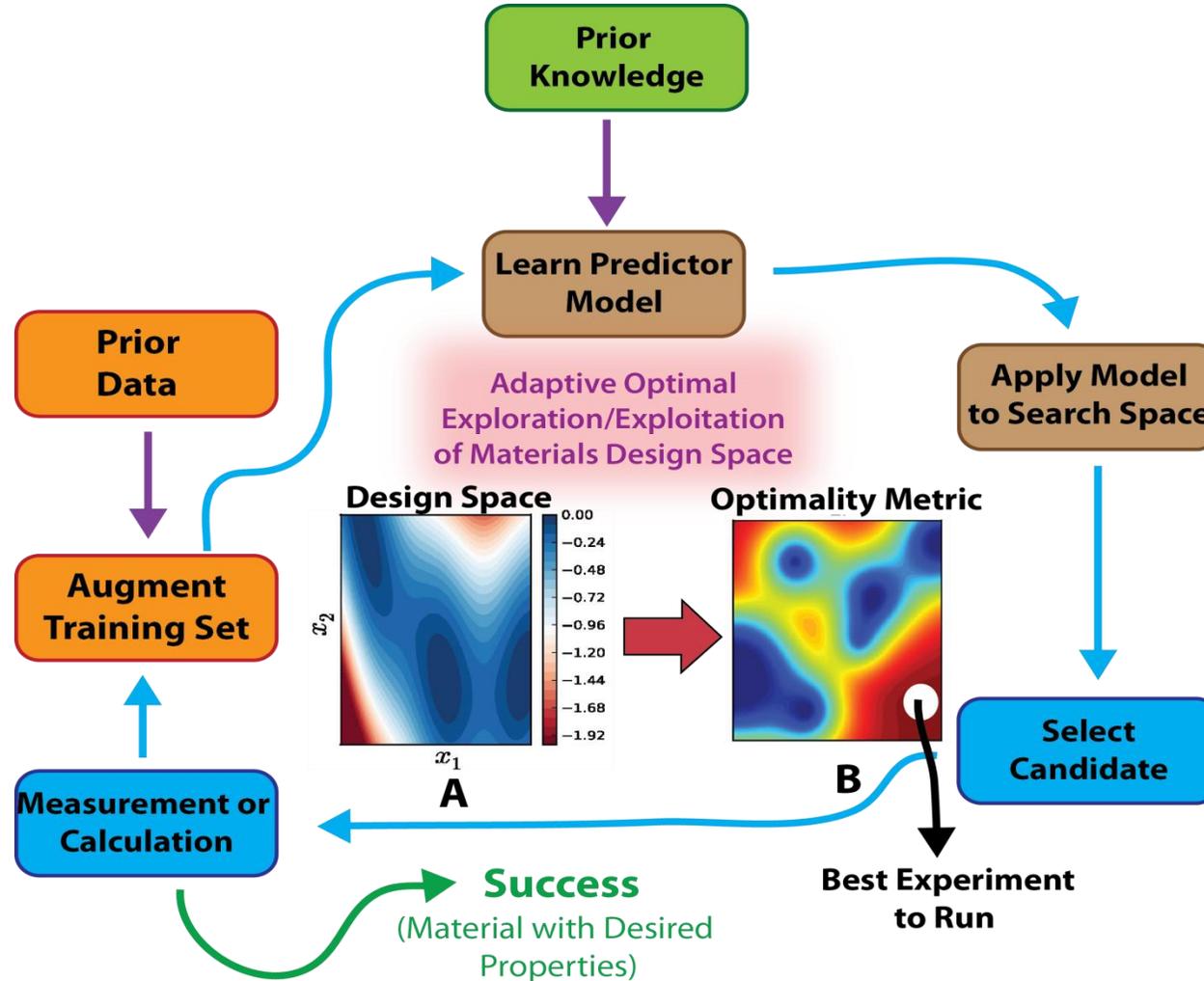


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Beyond Computer-Aided Materials Design

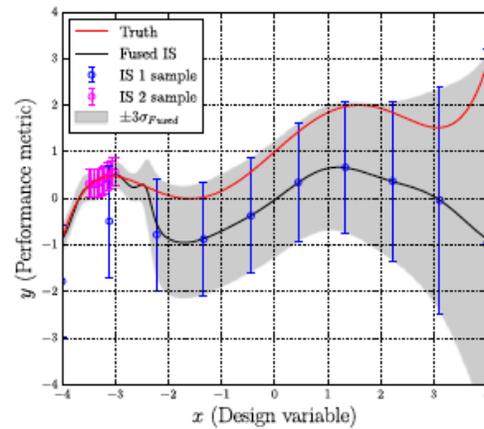
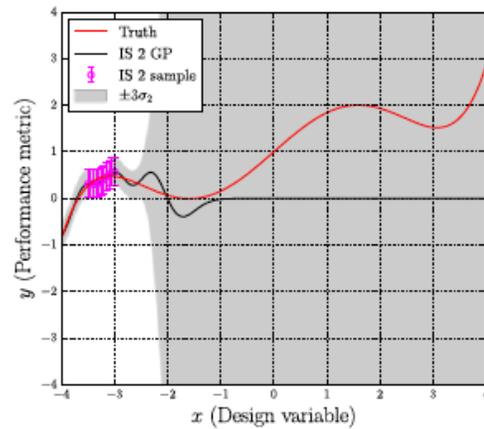
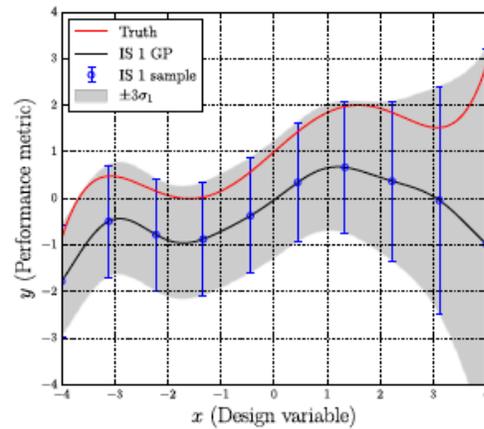
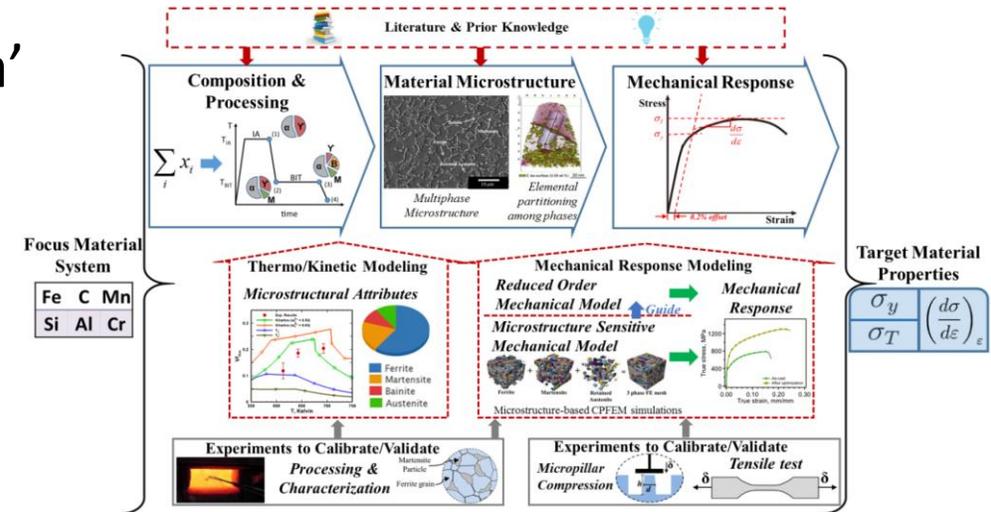


Adaptive Materials Discovery



Source-Agnostic Materials Discovery

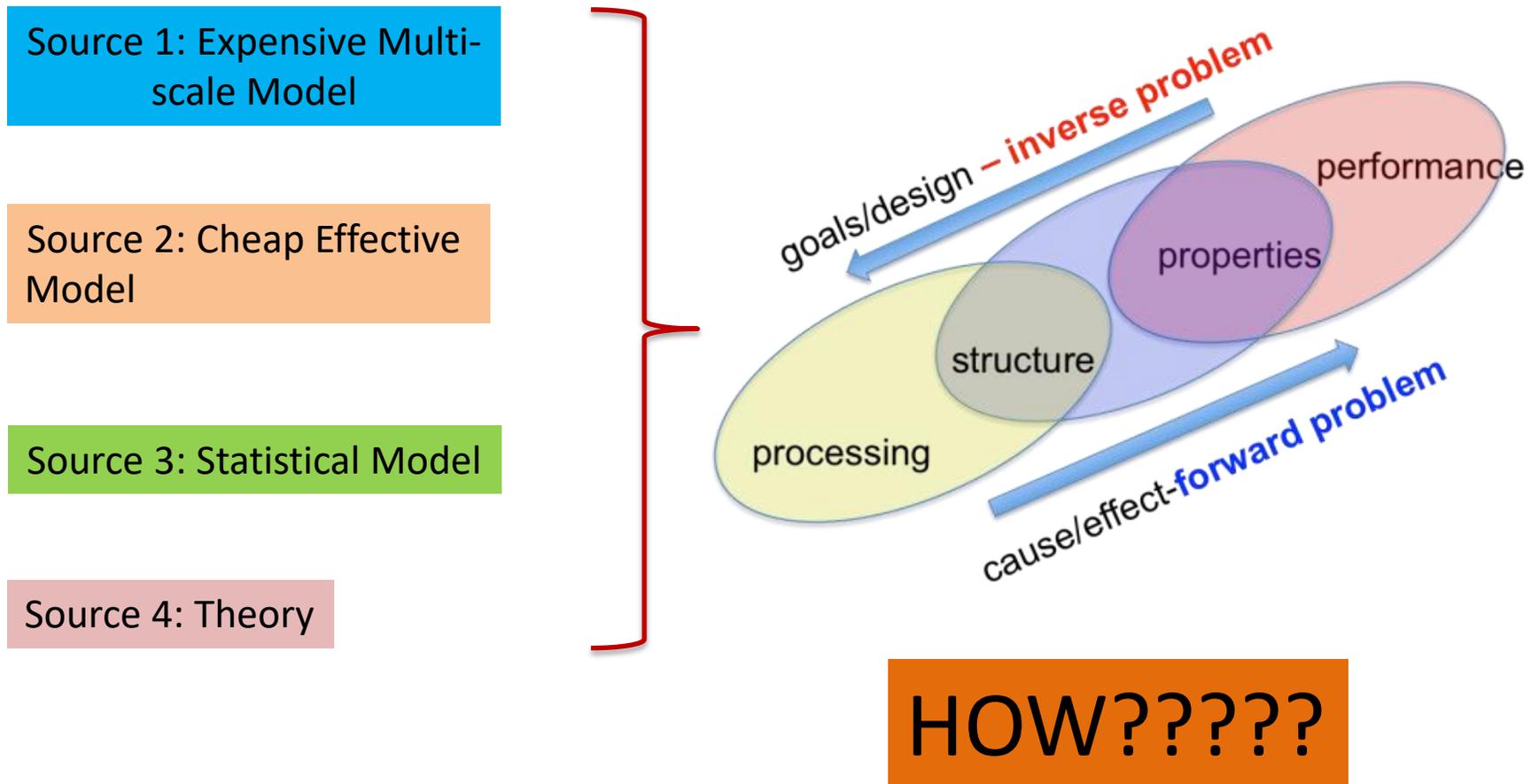
- Forget about 'experiments', 'computations' and 'data'
- Everything is essentially an 'information source'
- There may be ways of fusing information that exploits strengths of different ways of learning about materials while minimizing weaknesses
- This is still completely unexplored



Thanks to: D. Allaire and A. Srivastava



Fusing Multiple Sources Together





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Conclusions





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Conclusions

- Materials Development is a Hard Problem
- Recent advances in computational resources (hardware/software) have made computer-aided materials development possible
- Recent emphasis on data-driven materials development promises even more dramatic advances
- There are limitations in these approaches, that can be alleviated if we instead go source-agnostic

